PA46

Stanyl® TE250F6

DSM (now Envalior)

Position #117 · Jinsutong Reference Catalog 2026

Resin Overview

PA46 · 30% Glass, Toughened. Sourced from public manufacturer technical data sheets.

This Grade

Manufacturer	DSM (now Envalior)
Category	PA46 · 30% Glass, Toughened
Typical Use	High-temp connectors, automotive

Key Properties

Density	1.41 g/cm³
MVR (275°C/5 kg)	10 cm³/10min
Melting Point (DSC)	295 °C
Tensile Strength at Break	165 MPa
Tensile Modulus	9500 MPa
Elongation at Break	3.5%
Notched Izod Impact (23°C)	11 kJ/m²
HDT (1.8 MPa)	285 °C

Key Features

- 30% glass fiber for stiffness
- Toughened formula for impact
- High heat resistance 170°C continuous
- Suitable for SMT reflow

Processing Conditions

Melt Temperature	290-320 °C
Mold Temperature	80-120 °C
Drying	4 h @ 80 °C in desiccant dryer
Processing Methods	Injection molding

Typical Applications

- High-temp automotive connectors
- SMT power components
- Industrial electronics
- High-current electrical

Regulatory & Compliance

- RoHS compliant
- REACH registered

> ⚠ All data sourced from public manufacturer catalogs.

Contact
Mr. Mo Hailong (莫海龙) — Business Manager · +86 138 1603 7020 · 13816037020@139.com
Shanghai Jinsutong Plastics Co., Ltd. · 1st Building, 5601 Yanqian Road, Fengxian District, Shanghai

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