CELANYL® A3 HH GF20 NC 1102/HA

CELANYL®

Designed for technical application in automotive, suitable for any application that require long term heat ageing resistance.

Product information

Resin Identification	PA66-GF20		ISO 1043
Part Marking Code	>PA66-GF20<		ISO 11469
Continuous Service Temperature	284	°F	IEC 60216-1

Rheological properties

	dry/cond.		
Molding shrinkage, parallel	0.5 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	0.9 / -	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	1.02E6 / -	psi	ISO 527-1/-2
Tensile stress at break, 5mm/min	19600 / -	psi	ISO 527-1/-2
Tensile strain at break, 5mm/min	2.8 / -	%	ISO 527-1/-2
Flexural modulus	870000 / -	psi	ISO 178
Flexural strength	26800 / -	psi	ISO 178
Charpy impact strength, 23°C	19 / -	ftlb/in²	ISO 179/1eU
Izod notched impact strength, 23°C	3.09 / -	ftlb/in²	ISO 180/1A

Thermal properties

	dry/cond.		
Temperature of deflection under load, 1.8 MPa	482 / *	°F	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	491 / *	°F	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.0630 / *	in	IEC 60695-11-10
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.0315 / *	in	IEC 60695-11-10
Glow Wire Flammability Index, 0.75mm	1200 / -	°F	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	1200 / -	°F	IEC 60695-2-12
FMVSS Class	B		ISO 3795 (FMVSS 302)

Electrical properties

	dry/cond.		
Volume resistivity	1E13 / -	Ohm.m	IEC 62631-3-1
Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
Electric strength	533 / -	kV/in	IEC 60243-1
Comparative tracking index	450 / -		IEC 60112

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	2 / *	%	Sim. to ISO 62
Water absorption, 2mm	6.5 / *	%	Sim. to ISO 62
Density	0.0458 / -	lb/in³	ISO 1183

CELANYL® A3 HH GF20 NC 1102/HA

CELANYL®

Injection

Drying Recommended	yes	
Drying Temperature	176	°F
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.15	%
Melt Temperature Optimum	563	°F
Min. melt temperature	545	°F
Max. melt temperature	581	°F
Max. screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	212	°F
Min. mold temperature	158	°F
Max. mold temperature	248	°F

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
VW Group	VW 50127	*Best Fitting Grade To PA66-5, Not Officially Approved

Characteristics

Processing	Injection Molding
Special characteristics	Heat stabilized or stable to heat

Revised: 2024-08-16 Source: Celanese Materials Database

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values. Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.
Copyright © 2026 Celanese or its affiliates. All rights reserved.
Celanese®, registered C-ball design and all other trademarks identified herein with ®, TM, SM, unless otherwise noted, are trademarks of Celanese or its affiliates.