FRIANYL® A3 GF25 V0 GN 6032/J

FRIANYL®

Designed for Electrical applications requiring self-extinguishing properties combined with good mechanical performances, this grade meets the most stringent safety requirements for insulating materials.

Product information

Resin Identification	(PA66+PA6)-GF25 FR(40)	ISO 1043
Part Marking Code	>(PA66+PA6)-GF25 FR(40)<	ISO 11469
Continuous Service Temperature	266 °F	IEC 60216-1

Rheological properties

	dry/cond.		
Viscosity number	3880 / *	in³/lb	ISO 307, 1628
Molding shrinkage range, parallel	0.3 - 0.7	%	ISO 294-4, 2577
Molding shrinkage range, normal	0.8 - 1.2	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	1.23E6 / 682000	psi	ISO 527-1/-2
Tensile stress at break, 5mm/min	14500 / 7110	psi	ISO 527-1/-2
Tensile strain at break, 5mm/min	2 / 2.7	%	ISO 527-1/-2
Flexural modulus	- / 870000	psi	ISO 178
Flexural strength	- / 18100	psi	ISO 178
Charpy impact strength, 23 °C	15.2 / -	ftlb/in²	ISO 179/1eU
Charpy notched impact strength, 23 °C	1.9 / 3.14	ftlb/in²	ISO 179/1eA
Charpy notched impact strength, -30 °C	1.43 / -	ftlb/in²	ISO 179/1eA
Ball indentation hardness, H 961/30	30500 / -	psi	ISO 2039-1

Thermal properties

	dry/cond.		
Melting temperature, 10 °C/min	500 / *	°F	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	410 / *	°F	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	428 / *	°F	ISO 75-1/-2

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.0630 / *	in	IEC 60695-11-10
Burning Behav. at thickness h	V-0 / *	class	IEC 60695-11-10
Thickness tested	0.0157 / *	in	IEC 60695-11-10
UL recognition	yes / *		UL 94
Glow Wire Flammability Index, 0.75mm	1760 / -	°F	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	1760 / -	°F	IEC 60695-2-12
Glow Wire Ignition Temperature, 0.75mm	1430 / -	°F	IEC 60695-2-13
Glow Wire Ignition Temperature, 3.0mm	1470 / -	°F	IEC 60695-2-13

Electrical properties

	dry/cond.		
Volume resistivity	1E13 / -	Ohm.m	IEC 62631-3-1
Comparative tracking index	600 / -		IEC 60112

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Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.3 / *	%	Sim. to ISO 62
Water absorption, 2mm	4.8 / *	%	Sim. to ISO 62
Density	0.0498 / -	lb/in³	ISO 1183

Injection

Drying Recommended	yes	
Drying Temperature	176	°F
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.1	%
Melt Temperature Optimum	545	°F
Min. melt temperature	518	°F
Max. melt temperature	572	°F
Max. screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	176	°F
Min. mold temperature	140	°F
Max. mold temperature	212	°F

Characteristics

Processing	Injection Molding
Additives	Flame retardant, Non-halogenated/Red phosphorus free flame retardant
Special characteristics	Flame retardant

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