Zytel® 70G35HSLX BK357

NYLON RESIN

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 70G35HSLX BK357 is a 35% glass fiber reinforced, heat stabilized, black polyamide 66 for injection molding.

Product information

Resin Identification	PA66-GF35	ISO 1043
Part Marking Code	>PA66-GF35<	ISO 11469
ISO designation	ISO 16396-PA66,GF35,M1CGHR,S14-110	
Infrared spectrum	available	
TGA curve	available	ISO 11358-1

Rheological properties

	dry/cond.		
Viscosity number	3880[1]/*	in³/lb	ISO 307, 1628
Molding shrinkage, parallel	0.3 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1 / -	%	ISO 294-4, 2577

[1]: formic acid 90%

Typical mechanical properties

	dry/cond.		
Tensile modulus	1.6E6 / 1.16E6	psi	ISO 527-1/-2
Tensile stress at break, 5mm/min	30500 / 20300	psi	ISO 527-1/-2
Tensile strain at break, 5mm/min	3 / 5	%	ISO 527-1/-2
Flexural modulus	1.38E6 / 1.09E6	psi	ISO 178
Flexural strength	43500 / 3400[DS]	psi	ISO 178
Tensile creep modulus, 1h	* / 1.23E6	psi	ISO 899-1
Tensile creep modulus, 1000h	* / 870000	psi	ISO 899-1
Charpy impact strength, 23°C	38.1 / 42.8	ftlb/in²	ISO 179/1eU
Charpy impact strength, -30°C	38.1 / 33.3	ftlb/in²	ISO 179/1eU
Charpy notched impact strength, 23°C	6.18 / 7.61	ftlb/in²	ISO 179/1eA
Charpy notched impact strength, -30°C	4.76 / 4.76	ftlb/in²	ISO 179/1eA
Puncture energy, 23°C	6 / -	J	ISO 6603-2
Izod notched impact strength, 23°C	5.71 / 7.14	ftlb/in²	ISO 180/1A
Izod notched impact strength, -40°C	4.76 / -	ftlb/in²	ISO 180/1A
Izod impact strength, 23°C	28.5 / -	ftlb/in²	ISO 180/1U
Izod impact strength, -30°C	28.5 / -	ftlb/in²	ISO 180/1U
Hardness, Rockwell, M-scale	110 / -		ISO 2039-2
Hardness, Rockwell, R-scale	125 / 117		ISO 2039-2
Ball indentation hardness, H 961/30	41300 / -	psi	ISO 2039-1

Zytel® 70G35HSLX BK357

NYLON RESIN

[DS]: Derived from similar grade

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	505 / *	°F	ISO 11357-1/-3
Glass transition temperature, 10°C/min	158 / 68	°F	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	486 / *	°F	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	500 / *	°F	ISO 75-1/-2
Coefficient of linear thermal expansion (CLTE), parallel	0.09 / *	E-4/°F	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	0.472 / *	E-4/°F	ISO 11359-1/-2
Thermal conductivity of melt	0.24	W/(m K)	ISO 22007-2
Specific heat capacity of melt	2130	J/(kg K)	ISO 22007-4

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.0591 / *	in	IEC 60695-11-10
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.0276 / *	in	IEC 60695-11-10
Oxygen index	21 / *	%	ISO 4589-1/-2
Glow Wire Flammability Index, 2.0mm	1200 / -	°F	IEC 60695-2-12
Glow Wire Flammability Index, 3.0mm	1380 / -	°F	IEC 60695-2-12
FMVSS Class	B		ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	1.18	in/min	ISO 3795 (FMVSS 302)

Electrical properties

	dry/cond.		
Relative permittivity, 1MHz	4.1 / 4.7		IEC 62631-2-1
Dissipation factor, 1MHz	140 / 620	E-4	IEC 62631-2-1
Volume resistivity	1E13 / 1E9	Ohm.m	IEC 62631-3-1
Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.7 / *	%	Sim. to ISO 62
Water absorption, 2mm	5.5 / *	%	Sim. to ISO 62
Water absorption, Immersion 24h	1.1 / *	%	Sim. to ISO 62
Density	0.0509 / -	lb/in³	ISO 1183
Density of melt	77.4	lb/ft³	

Emissions

	dry/cond.		
Odor test	3	class	VDA 270
Fogging, G-value (condensate)	0.5 / *	mg	ISO 6452

Injection

Drying Recommended	yes	
Drying Temperature	176	°F
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.2	%

Zytel® 70G35HSLX BK357

NYLON RESIN

Melt Temperature Optimum	563	°F
Min. melt temperature	545	°F
Max. melt temperature	581	°F
Max. screw tangential speed	≤0.2	m/s
Mold Temperature Optimum	212	°F
Min. mold temperature	158	°F
Max. mold temperature	248	°F
Hold pressure range	7250 - 14500	psi
Hold pressure time	0.0762	s/mil
Hold Pressure Time (h is the max. wall thickness of the part in mm)	h^2+2	s
Ejection temperature	423	°F

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
BMW	GS93016-PA66-GF35	
BMW	GS93016-PA66-GF35	(Heat Aging Resistant)
General Motors	GMW17961P-PA-GF35-T1	Black
Mercedes-Benz	DBL5403.00 PA66 GF35	
Mercedes-Benz	DBL5403.32 PA66 GF35	
Mercedes-Benz	DBL5405.05 PA66 GF35	
Mercedes-Benz	DBL5408.50 PA66 GF35	
Mercedes-Benz	DBL5409.25 PA66 GF35	
Renault-Nissan	AS23-a, No Spec, Special Part Approval, See Your CE Account Manager.	
Renault-Nissan	AS23-b, No Spec, Special Part Approval, See Your CE Account Manager.	
Stellantis	MS.50150 / PA66.GF35.10000T.11C.HS.GR	01994_10_00032
Stellantis - Chrysler	MS.50017 / CPN-4777	Black
VW Group	TL 520 62 PA66-GF30	
VW Group	TL 539 PA66-GF30	
VW Group	VW 50127 PA66-8	
VW Group	VW 50133 PA66-7-A	
Valeo	PDTNVC15006 RevE	PA66-GF35 Class 6

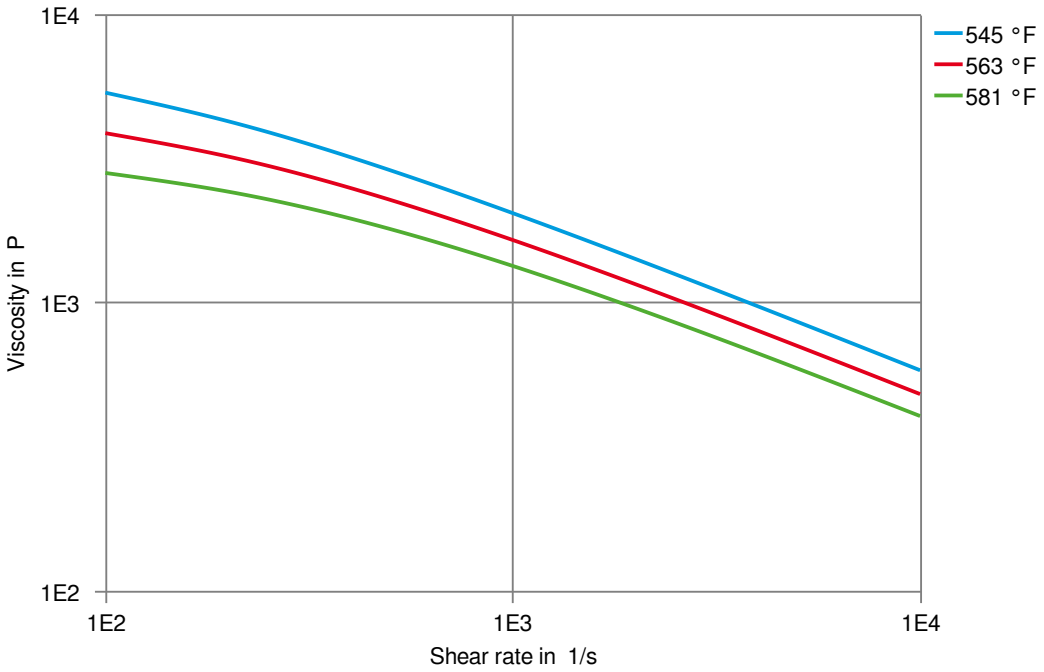
Characteristics

Processing	Injection Molding
Additives	Release agent
Special characteristics	Heat stabilized or stable to heat

Zytel® 70G35HSLX BK357

NYLON RESIN

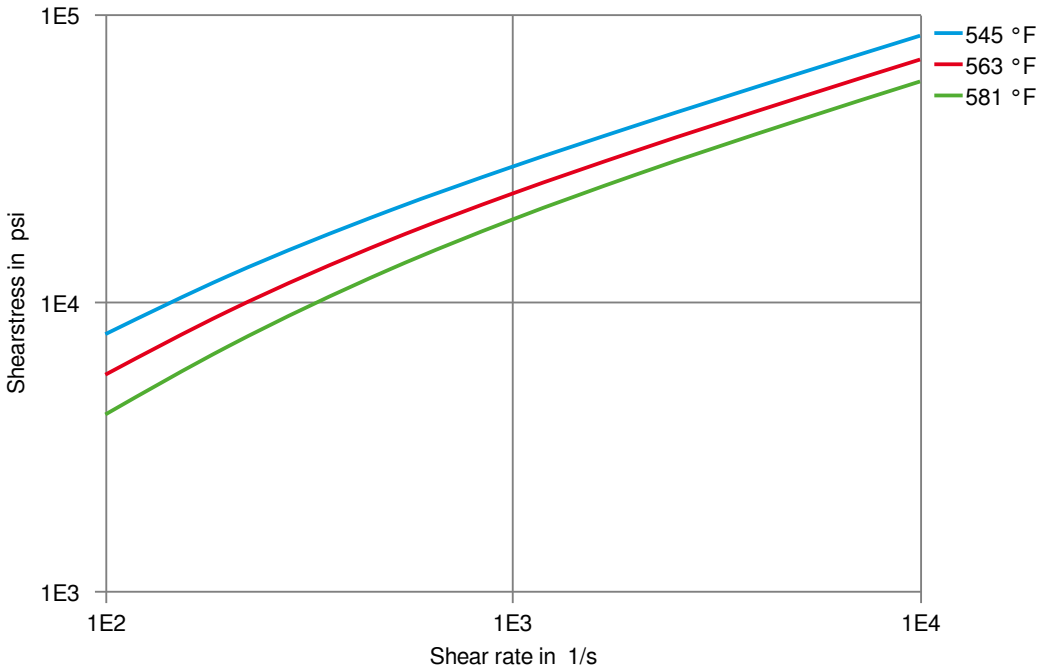
Viscosity-shear rate



Zytel® 70G35HSLX BK357

NYLON RESIN

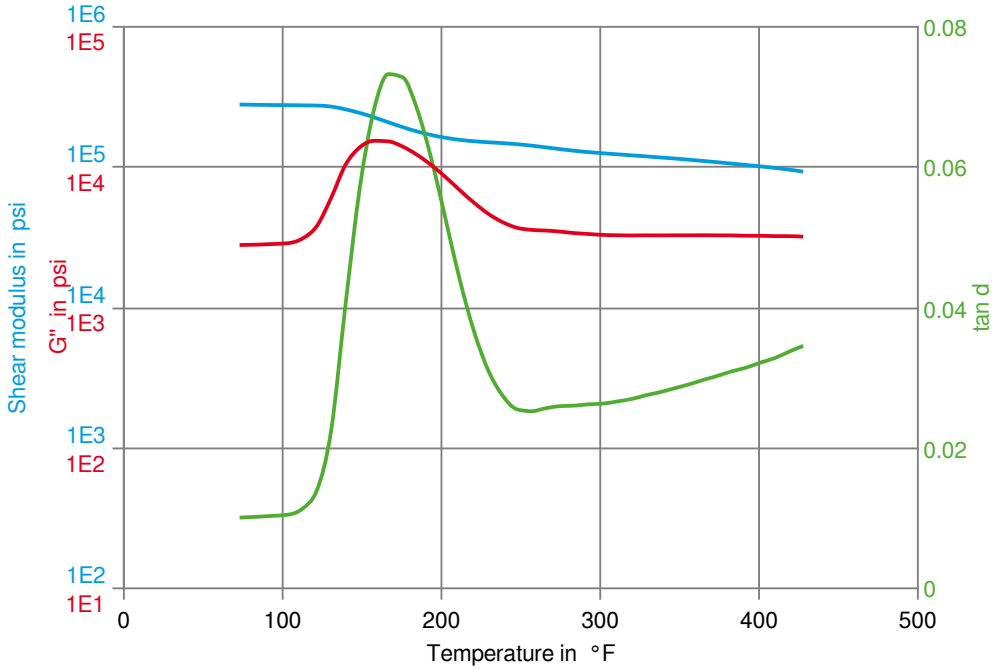
Shearstress-shear rate



Zytel® 70G35HSLX BK357

NYLON RESIN

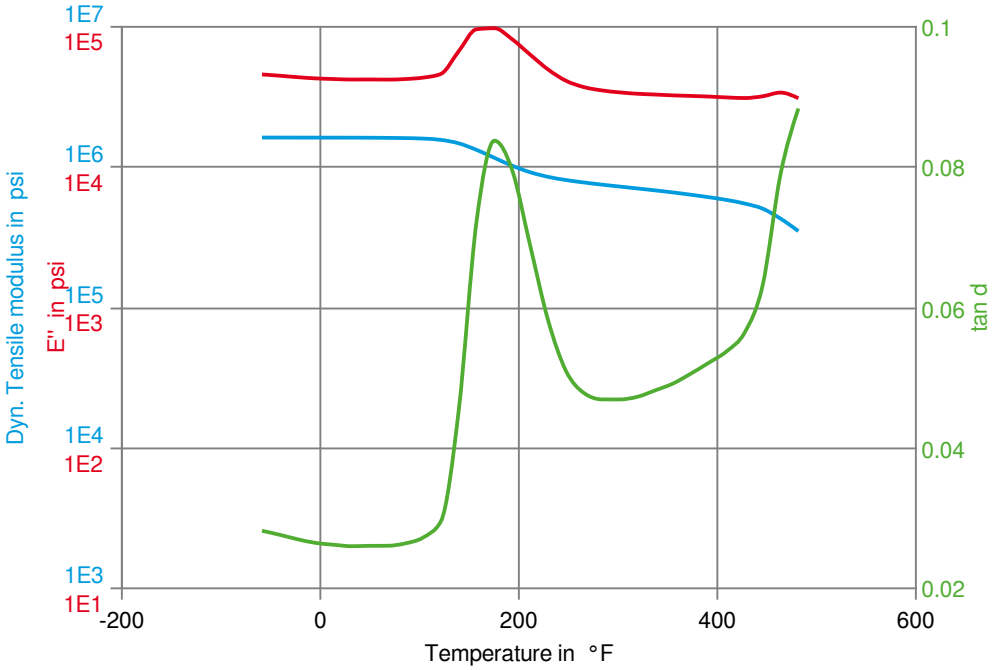
Dynamic Shear modulus-temperature (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

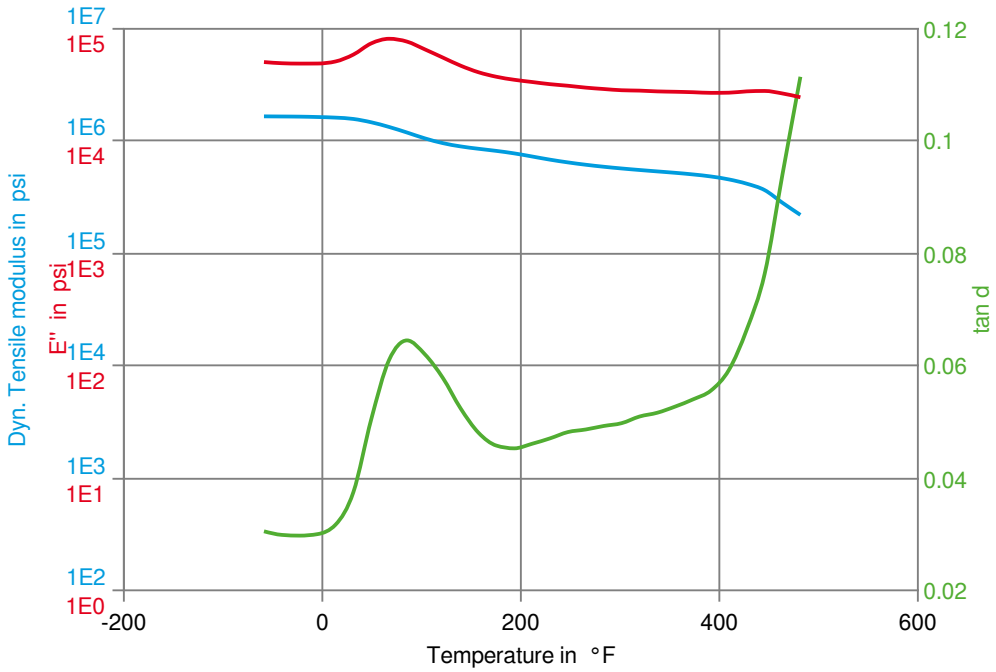
Dynamic Tensile modulus-temperature (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

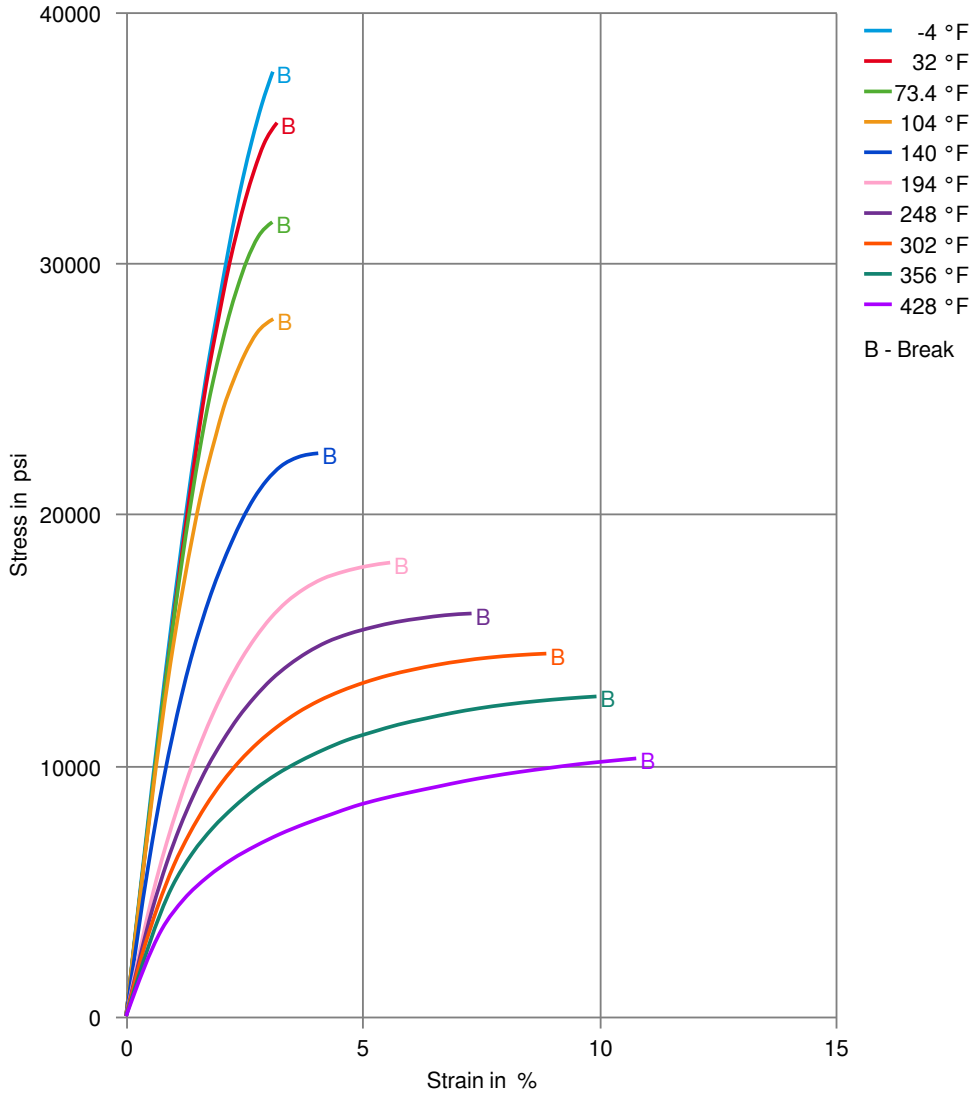
Dynamic Tensile modulus-temperature (cond.)



Zytel® 70G35HSLX BK357

NYLON RESIN

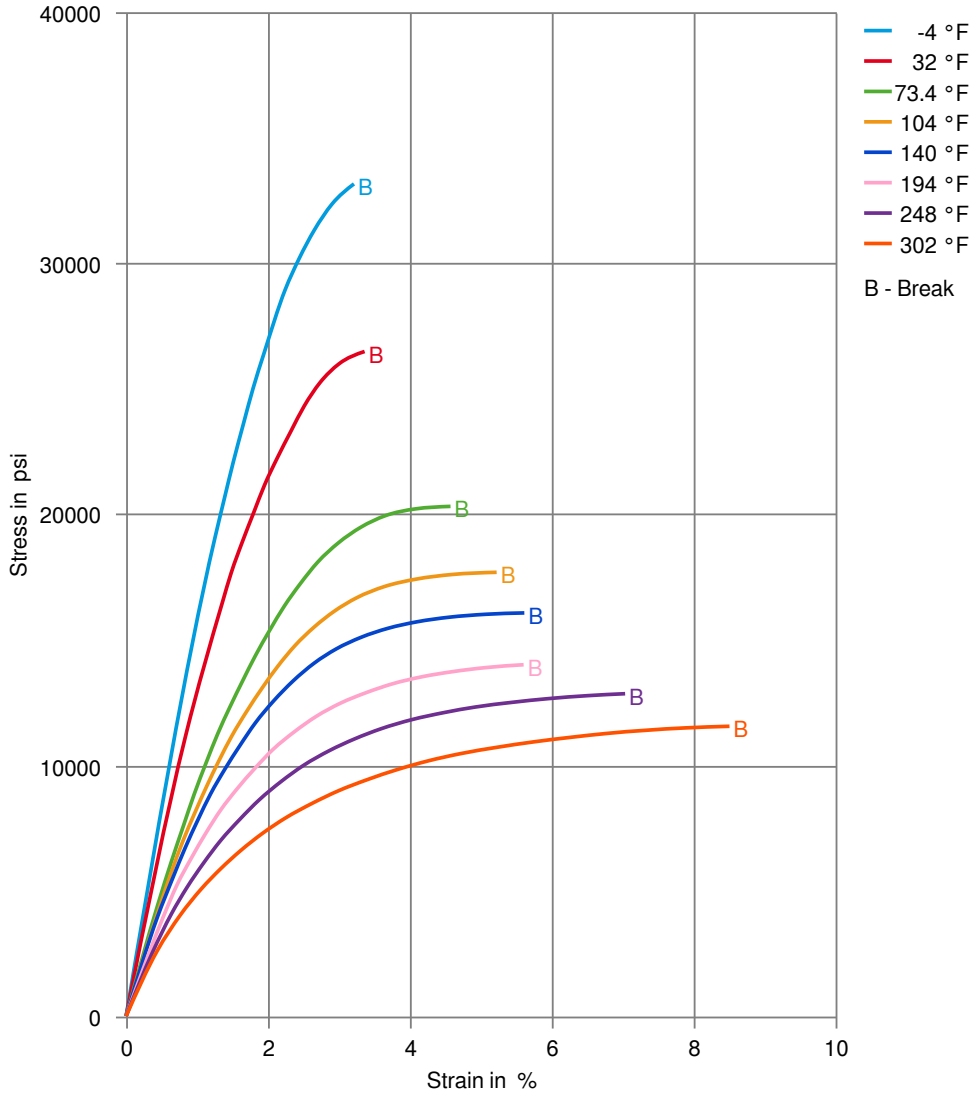
Stress-strain (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

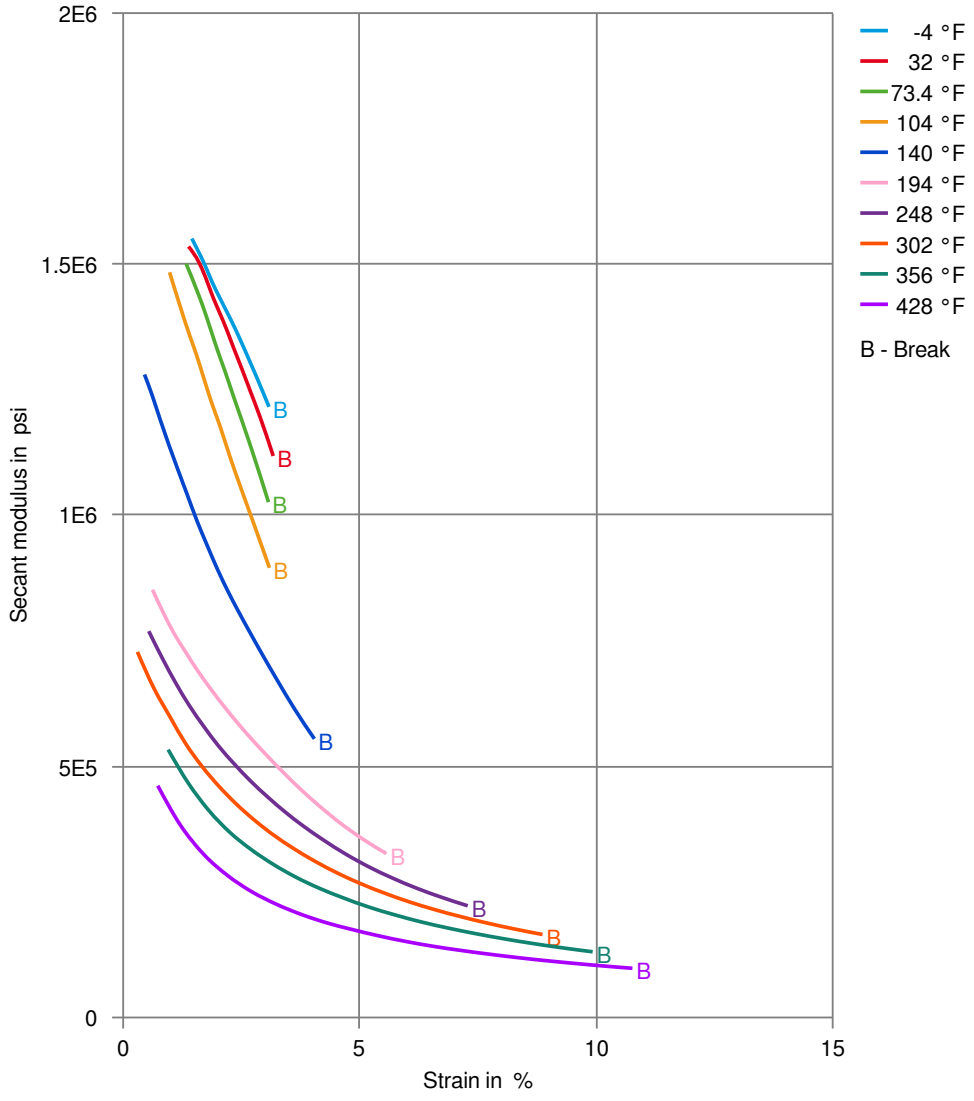
Stress-strain (cond.)



Zytel® 70G35HSLX BK357

NYLON RESIN

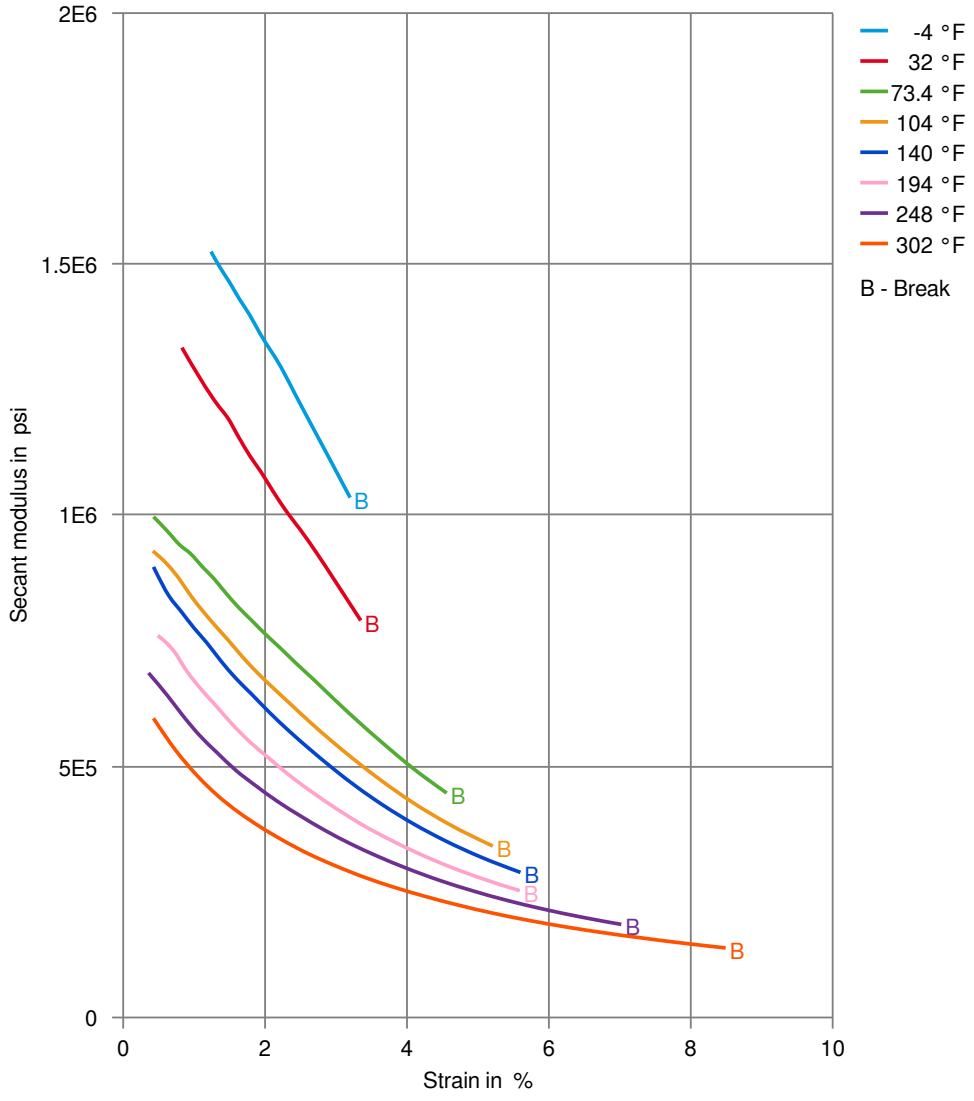
Secant modulus-strain (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

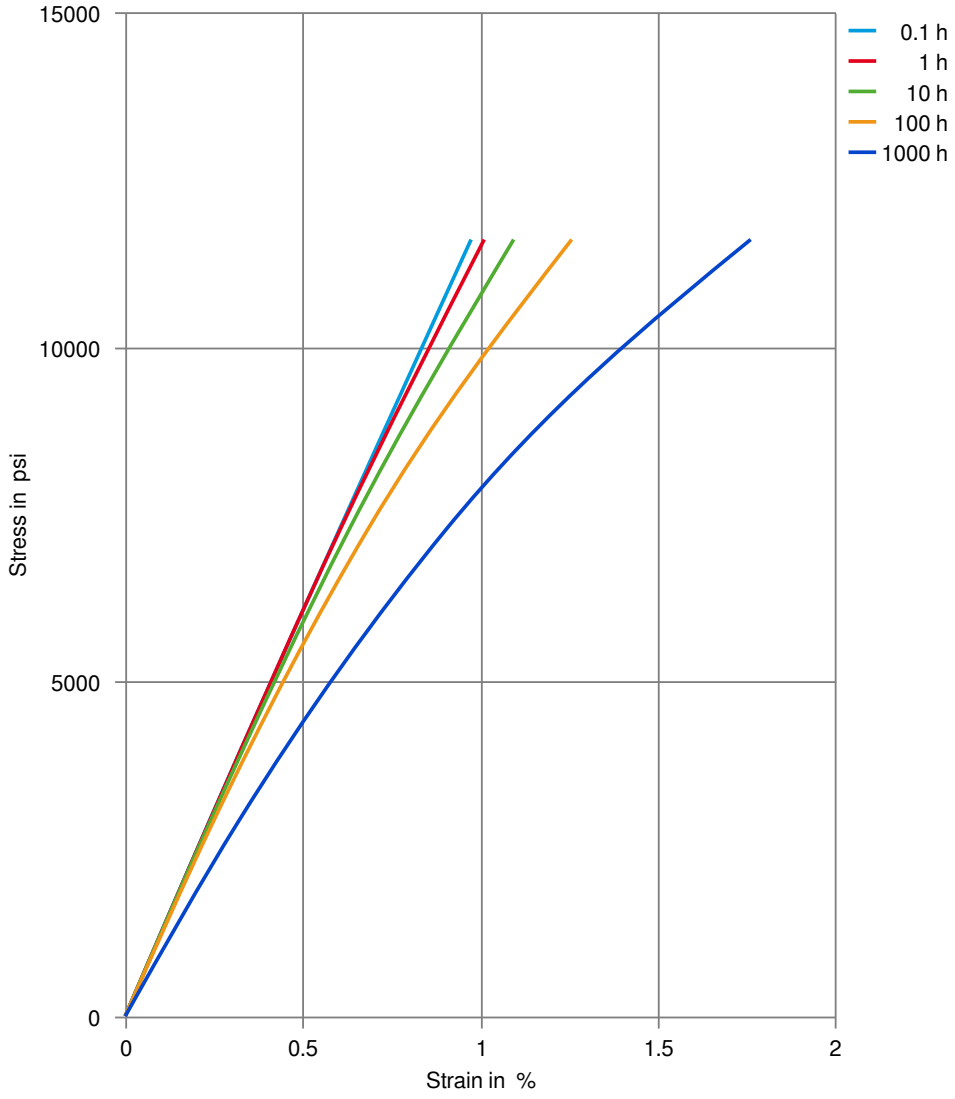
Secant modulus-strain (cond.)



Zytel® 70G35HSLX BK357

NYLON RESIN

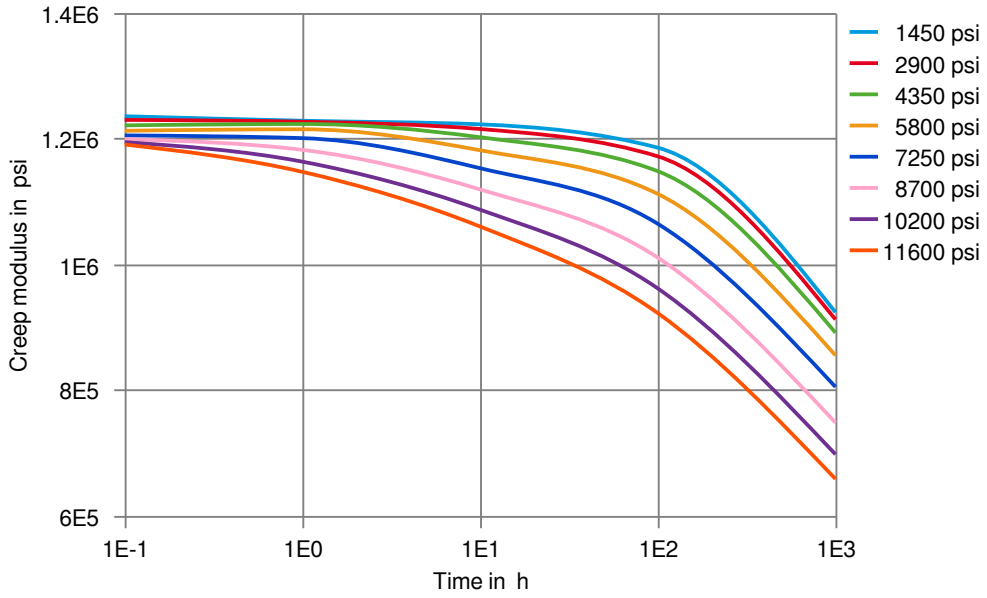
Stress-strain (isochronous) 73.4 °F (cond.)



Zytel® 70G35HSLX BK357

NYLON RESIN

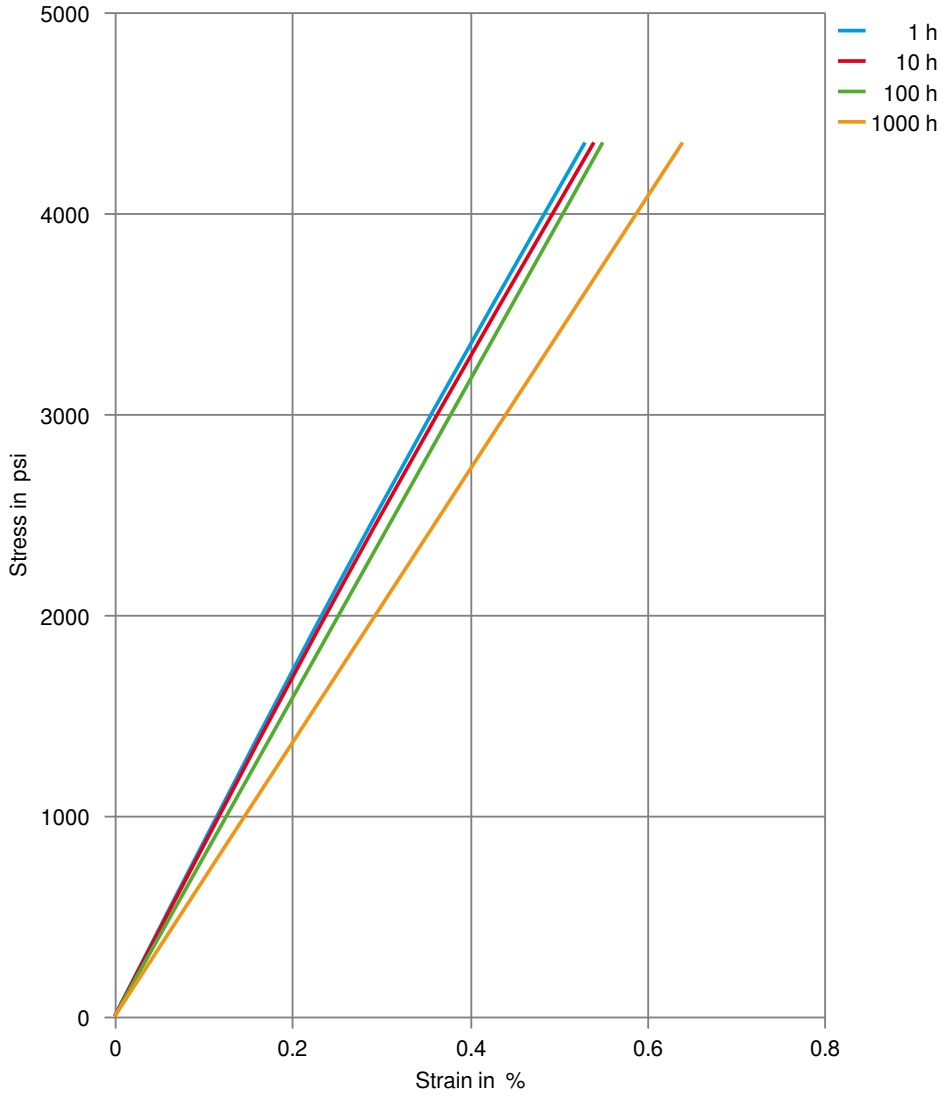
Creep modulus-time 73.4 °F (cond.)



Zytel® 70G35HSLX BK357

NYLON RESIN

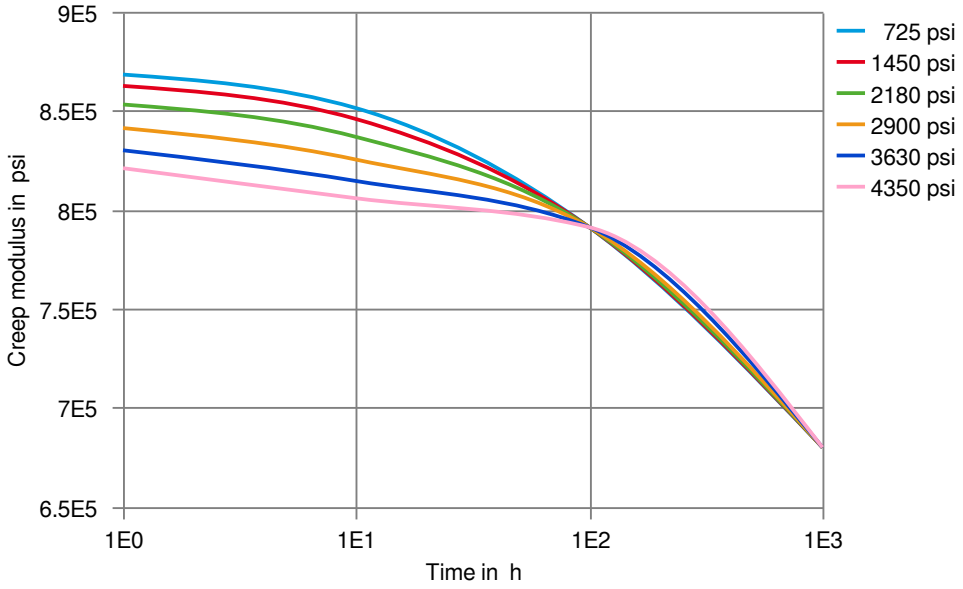
Stress-strain (isochronous) 212°F (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

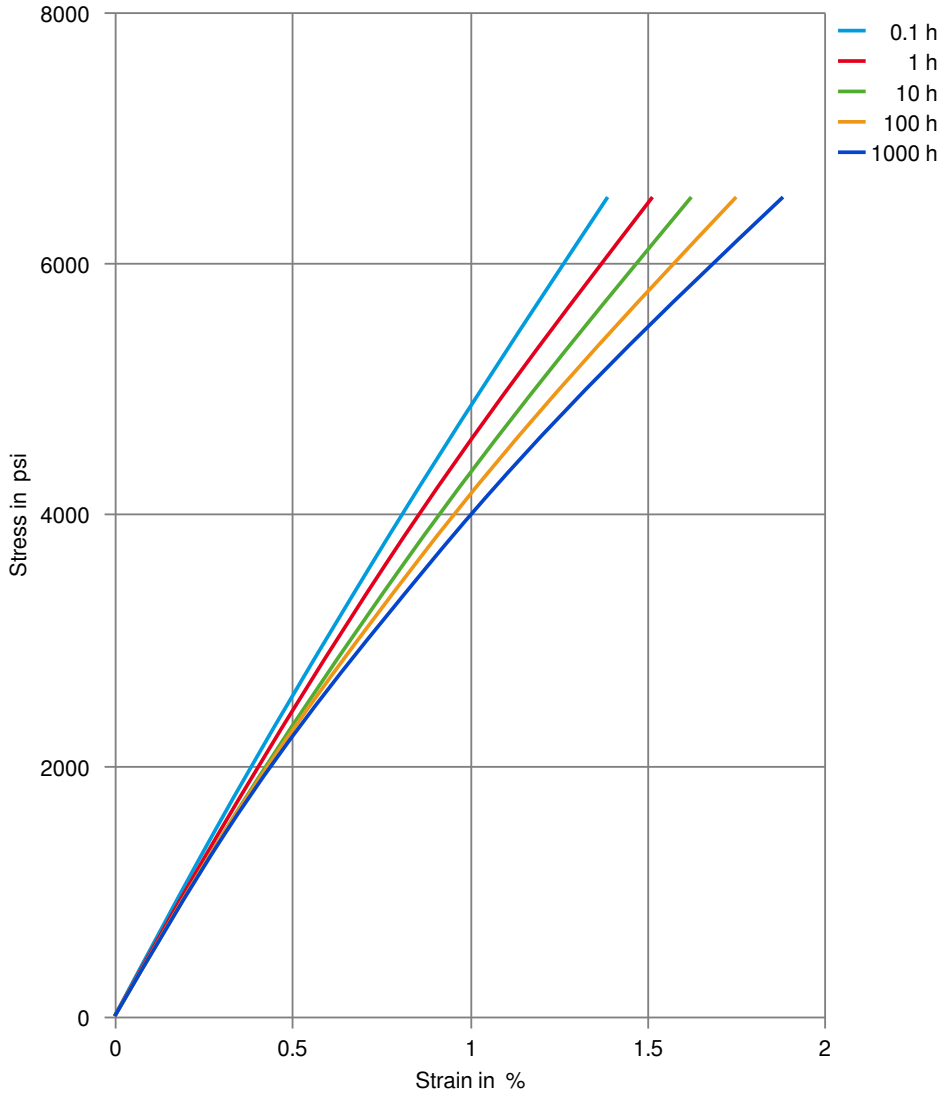
Creep modulus-time 212°F (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

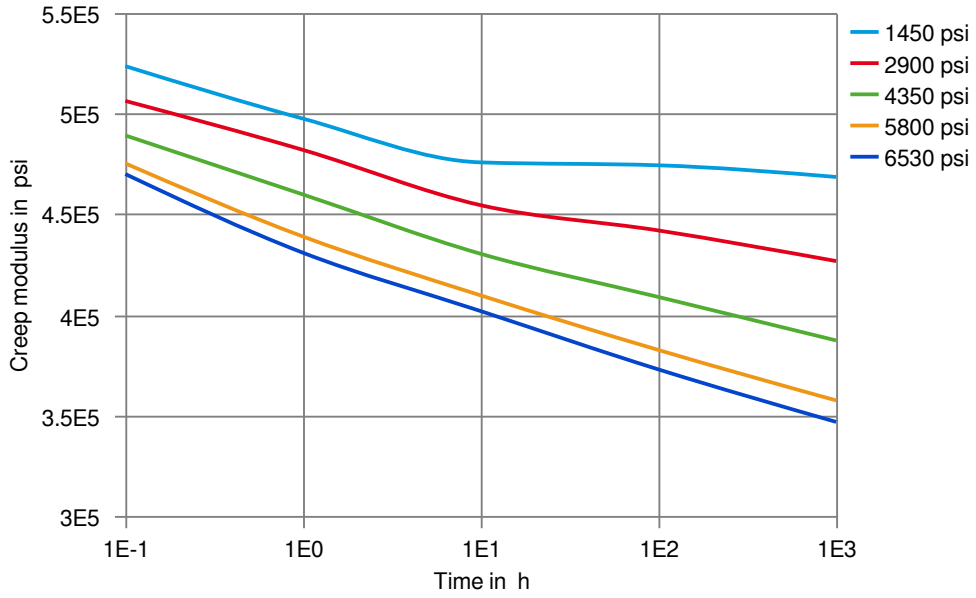
Stress-strain (isochronous) 266 °F (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

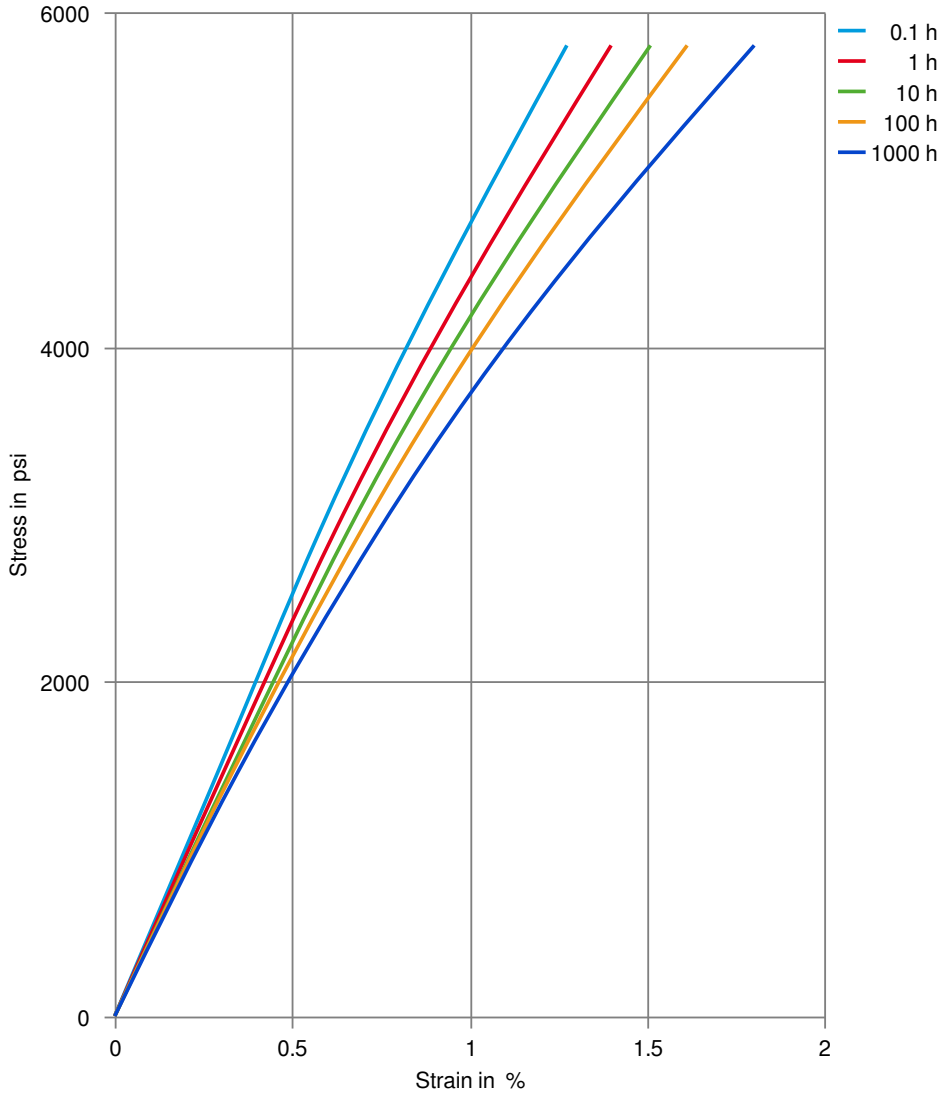
Creep modulus-time 266 °F (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

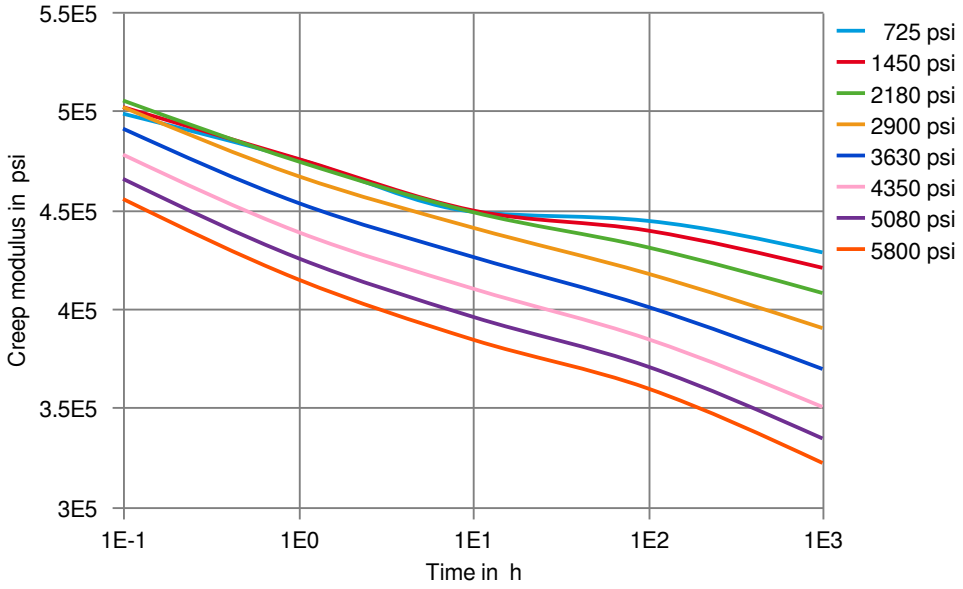
Stress-strain (isochronous) 302°F (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

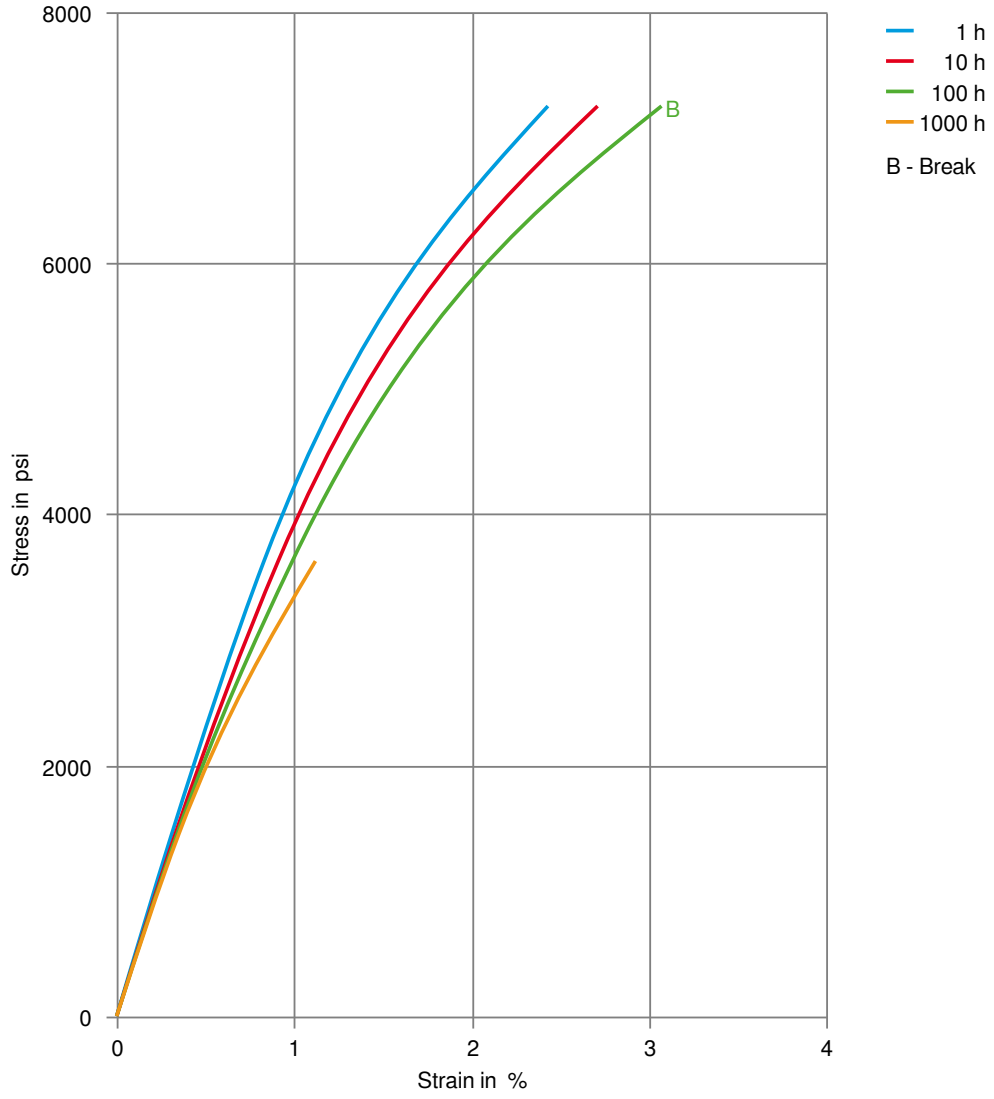
Creep modulus-time 302°F (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

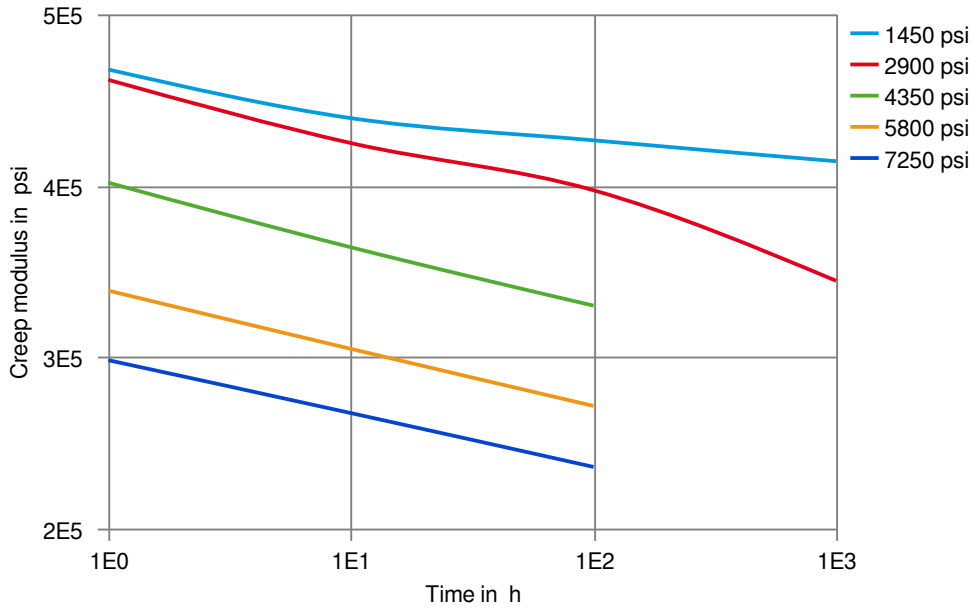
Stress-strain (isochronous) 356 °F (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

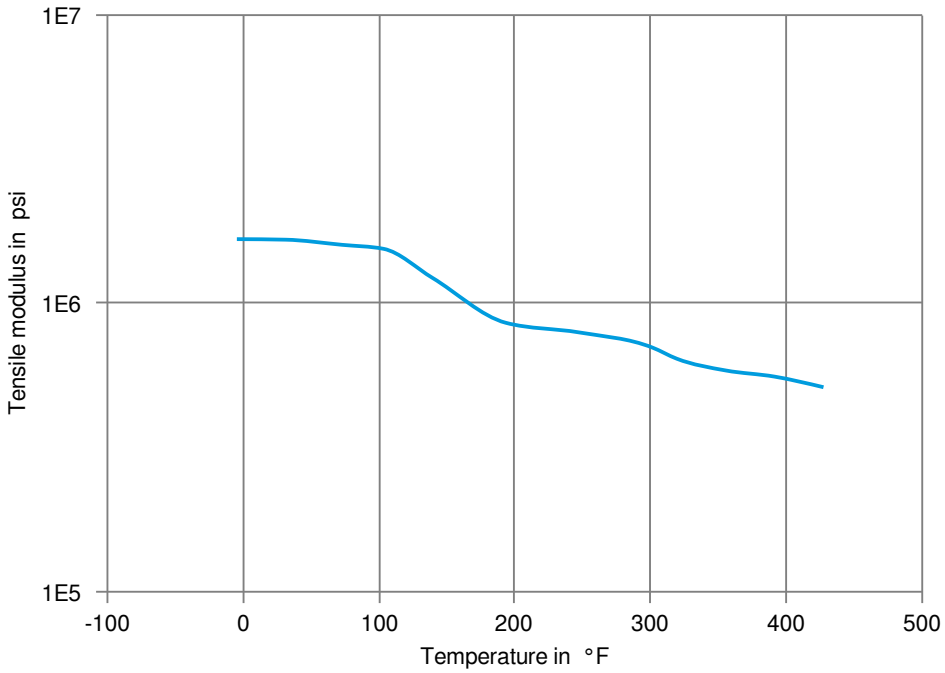
Creep modulus-time 356 °F (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

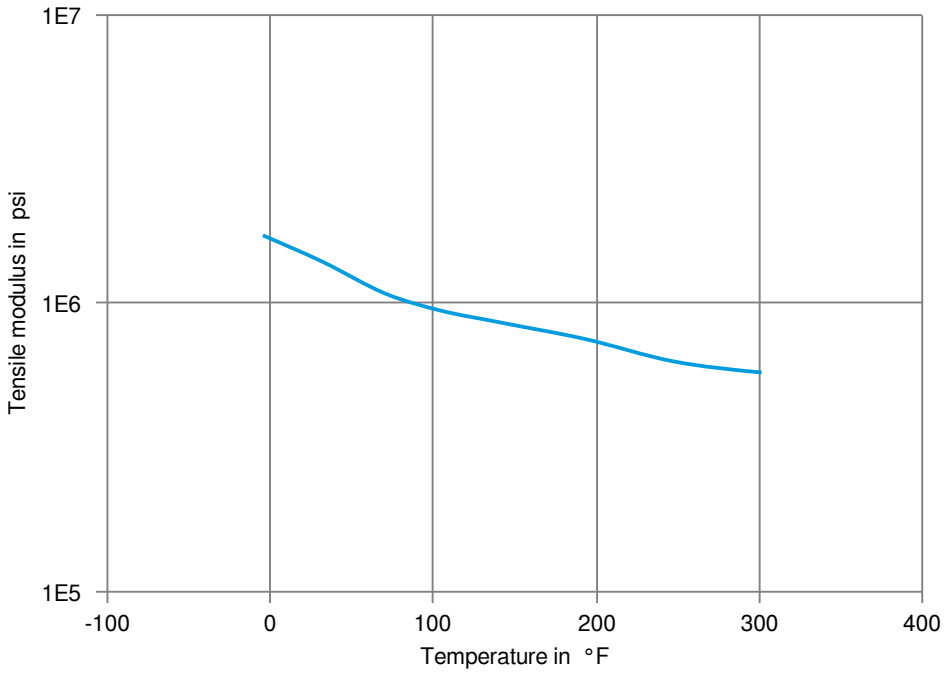
Tensile modulus-temperature (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

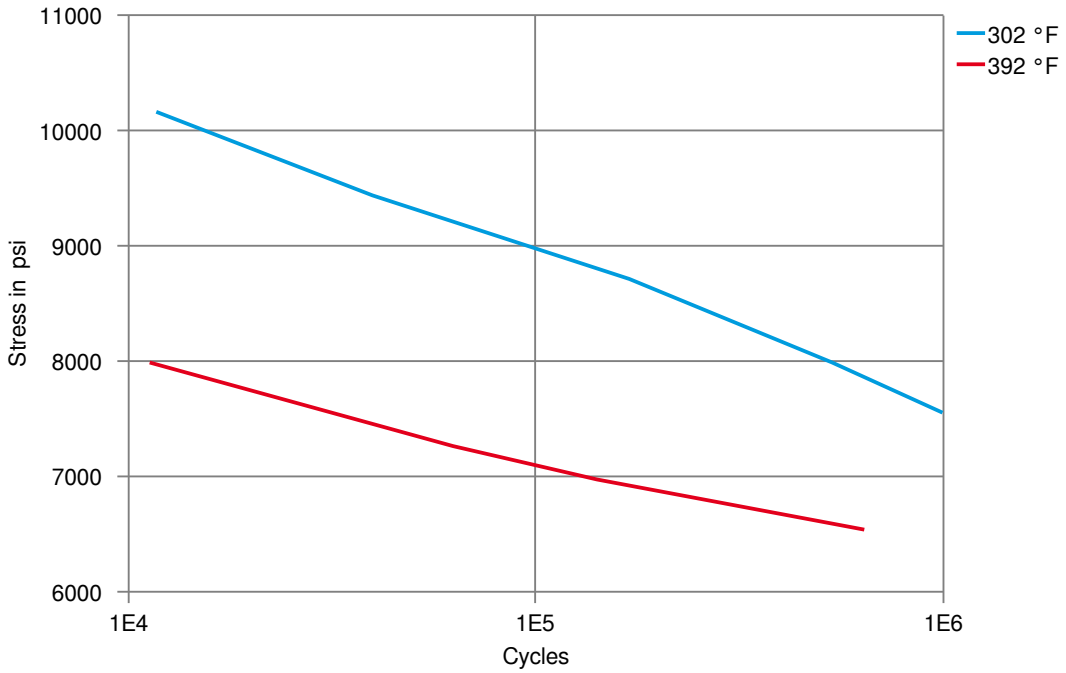
Tensile modulus-temperature (cond.)



Zytel® 70G35HSLX BK357

NYLON RESIN

Tensile Fatigue, 10Hz, R=0.1 @ 0.08in (dry)



Zytel® 70G35HSLX BK357

NYLON RESIN

Chemical Media Resistance

Acids

- ✔ Acetic Acid (5% by mass), 23°C
- ✔ Citric Acid solution (10% by mass), 23°C
- ✔ Lactic Acid (10% by mass), 23°C
- ✘ Hydrochloric Acid (36% by mass), 23°C
- ✘ Nitric Acid (40% by mass), 23°C
- ✘ Sulfuric Acid (38% by mass), 23°C
- ✘ Sulfuric Acid (5% by mass), 23°C
- ✘ Chromic Acid solution (40% by mass), 23°C

Bases

- ✘ Sodium Hydroxide solution (35% by mass), 23°C
- ✔ Sodium Hydroxide solution (1% by mass), 23°C
- ✔ Ammonium Hydroxide solution (10% by mass), 23°C

Alcohols

- ✔ Isopropyl alcohol, 23°C
- ✔ Methanol, 23°C
- ✔ Ethanol, 23°C

Hydrocarbons

- ✔ n-Hexane, 23°C
- ✔ Toluene, 23°C
- ✔ iso-Octane, 23°C

Ketones

- ✔ Acetone, 23°C

Ethers

- ✔ Diethyl ether, 23°C

Mineral oils

- ✔ SAE 10W40 multigrade motor oil, 23°C
- ✔ SAE 10W40 multigrade motor oil, 130°C
- ✔ SAE 80/90 hypoid-gear oil, 130°C
- ✔ Insulating Oil, 23°C
- ✔ Motor oil OS206 304 Ref.Eng.Oil, ISP, 135°C
- ✔ Automatic hypoid-gear oil Shell Donax TX, 135°C
- ✔ Hydraulic oil Pentosin CHF 202, 125°C

Standard Fuels

- ✔ ISO 1817 Liquid 1 - E5, 60°C
- ✔ ISO 1817 Liquid 2 - M15E4, 60°C
- ✔ ISO 1817 Liquid 3 - M3E7, 60°C
- ✔ ISO 1817 Liquid 4 - M15, 60°C
- ✔ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✔ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), >90°C
- ✔ Diesel EN 590, 100°C

Zytel® 70G35HSLX BK357

NYLON RESIN

Salt solutions

- ✔ Sodium Chloride solution (10% by mass), 23°C
- ✘ Sodium Hypochlorite solution (10% by mass), 23°C
- ✔ Sodium Carbonate solution (20% by mass), 23°C
- ✔ Sodium Carbonate solution (2% by mass), 23°C
- ✘ Zinc Chloride solution (50% by mass), 23°C

Other

- ✔ Ethyl Acetate, 23°C
- ✘ Hydrogen peroxide, 23°C
- ✔ DOT No. 4 Brake fluid, 130°C
- ✔ Ethylene Glycol (50% by mass) in water, 108°C
- ✔ 1% nonylphenoxy-polyethyleneoxy ethanol in water, 23°C
- ✔ 50% Oleic acid + 50% Olive Oil, 23°C
- ✔ Water, 23°C
- ✔ Water, 90°C
- ✘ Phenol solution (5% by mass), 23°C
- ✔ Coolant Glysantin G48, 1:1 in water, 125°C

Symbols used:

✔ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✘ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Revised: 2026-08-12 Source: Celanese Materials Database

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values. Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.
Copyright © 2026 Celanese or its affiliates. All rights reserved.
Celanese®, registered C-ball design and all other trademarks identified herein with ®, TM, SM, unless otherwise noted, are trademarks of Celanese or its affiliates.