Zytel® MT409AHS BK010

NYLON RESIN

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® MT409AHS BK010 is a Medium Toughened, high performance, heat stabilized polyamide 66 resin having good stiffness, improved knit line strength, surface appearance with outstanding processability.

Product information

Resin Identification	PA66-I	ISO 1043
Part Marking Code	>PA66-I<	ISO 11469
ISO designation	ISO 16396-PA66-I,,M1CG1HR,S14-020	

Rheological properties

	dry/cond.		
Molding shrinkage, parallel	1.8 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	1.5 / -	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	348000 / 160000	psi	ISO 527-1/-2
Tensile stress at yield, 50mm/min	8800 / 6200	psi	ISO 527-1/-2
Tensile strain at yield, 50mm/min	5 / 28	%	ISO 527-1/-2
Tensile stress at break, 50mm/min	7250 / -	psi	ISO 527-1/-2
Nominal strain at break	25 / >50	%	ISO 527-1/-2
Tensile strain at break, 50mm/min	45 / -	%	ISO 527-1/-2
Flexural modulus	319000 / 145000	psi	ISO 178
Flexural strength	10900 / 5800	psi	ISO 178
Charpy impact strength, 23 °C	N / N	ftlb/in²	ISO 179/1eU
Charpy impact strength, -30 °C	N / N	ftlb/in²	ISO 179/1eU
Charpy notched impact strength, 23 °C	8.09 / 19	ftlb/in²	ISO 179/1eA
Charpy notched impact strength, -30 °C	6.18 / 5.71	ftlb/in²	ISO 179/1eA
Charpy notched impact strength, -40 °C	5.71 / 5.71	ftlb/in²	ISO 179/1eA
Izod notched impact strength, 23 °C	8.09 / 42.8	ftlb/in²	ISO 180/1A
Izod notched impact strength, -30 °C	6.18 / 7.14	ftlb/in²	ISO 180/1A
Izod notched impact strength, -40 °C	5.23 / -	ftlb/in²	ISO 180/1A
Hardness, Rockwell, M-scale	65 / 55[DS]		ISO 2039-2
Hardness, Rockwell, R-scale	115 / 105[DS]		ISO 2039-2
Ball indentation hardness, H 358/30	- / 8700[DS, 1]	psi	ISO 2039-1
Ball indentation hardness, H 961/30	18100 / -	psi	ISO 2039-1

[DS]: Derived from similar grade

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[1]: 132/30

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	504 / *	°F	ISO 11357-1/-3
Glass transition temperature, 10°C/min	176 / 68	°F	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	149 / *	°F	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	369 / *	°F	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	419 / *	°F	ISO 306
Coefficient of linear thermal expansion (CLTE), parallel	0.56 / *	E-4/°F	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	0.556 / *	E-4/°F	ISO 11359-1/-2
Thermal conductivity, flow	0.21	W/(m K)	ISO 22007-2
RTI, electrical, 0.75mm	266	°F	UL 746B
RTI, electrical, 1.5mm	266	°F	UL 746B
RTI, electrical, 3.0mm	266	°F	UL 746B
RTI, impact, 0.75mm	149	°F	UL 746B
RTI, impact, 1.5mm	221	°F	UL 746B
RTI, impact, 3.0mm	221	°F	UL 746B
RTI, strength, 0.75mm	203	°F	UL 746B
RTI, strength, 1.5mm	221 / *	°F	UL 746B
RTI, strength, 3.0mm	230	°F	UL 746B

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.0591 / *	in	IEC 60695-11-10
UL recognition	yes / *		UL 94
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.0315 / *	in	IEC 60695-11-10
UL recognition	yes / *		UL 94
Thickness tested	0.1181 / *	in	IEC 60695-11-20
UL recognition	yes / *		UL 94
Oxygen index	21 / *	%	ISO 4589-1/-2
Glow Wire Flammability Index, 3.0mm	1290 / -[DS]	°F	IEC 60695-2-12
FMVSS Class	B		ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	1.14	in/min	ISO 3795 (FMVSS 302)

[DS]: Derived from similar grade

Electrical properties

	dry/cond.		
Relative permittivity, 100Hz	3.9 / 9.8		IEC 62631-2-1
Relative permittivity, 1MHz	3.7 / 4		IEC 62631-2-1
Dissipation factor, 100Hz	60 / 4350	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	130 / 5100	E-4	IEC 62631-2-1
Volume resistivity	>1E13 / 9.7E9	Ohm.m	IEC 62631-3-1
Surface resistivity	* / 4.7E11	Ohm	IEC 62631-3-2
Comparative tracking index	600 / -		IEC 60112
Electric Strength, Short Time, 2mm	635 / 559	V/mil	IEC 60243-1

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Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	2.1 / *	%	Sim. to ISO 62
Water absorption, Immersion 24h	0.9 / *	%	Sim. to ISO 62
Density	0.0401 / -	lb/in³	ISO 1183

Emissions

	dry/cond.		
Weather stability delta l	2.9		DIN 53236
Weather stability delta a	0.3		DIN 53236
Weather stability delta b	1.6		DIN 53236
Weather stability delta E	2.5		DIN 53236
Weather stability grey scale	2-3		ISO 105-A02
Emission of organic compounds	10	µgC/g	VDA 277
Odor test	4	class	VDA 270
Fogging, G-value (condensate)	0.1 / *	mg	ISO 6452

Injection

Drying Recommended	yes	
Drying Temperature	176	°F
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.2	%
Melt Temperature Optimum	545	°F
Min. melt temperature	518	°F
Max. melt temperature	572	°F
Max. screw tangential speed	≤0.3	m/s
Mold Temperature Optimum	158	°F
Min. mold temperature	122	°F
Max. mold temperature	194	°F
Hold pressure range	7250 - 14500	psi
Hold pressure time	0.102	s/mil
Hold Pressure Time (h is the max. wall thickness of the part in mm)	h^2+2	s
Ejection temperature	428	°F

Extrusion

Drying Temperature	≤176	°F
Drying Time, Dehumidified Dryer	2 - 4	h
Processing Moisture Content	≤0.2	%
Melt Temperature Optimum	554	°F
Melt Temperature Range	536 - 572	°F

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Bosch	N28 BN02-O035	
Ford	WSS-M4D706-B1	
General Motors	GMW16447P-PA66-T2	Black

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General Motors	GMW16558P-PA66-T1	Black
General Motors	GMW16558P-PA66-T3	Black
Mercedes-Benz	DBL5403.22 PA66-I	
Mercedes-Benz	DBL5410.01 PA66-I	
Renault-Nissan	UB15b, No Spec, Special Part Approval, See Your CE Account Manager.	
Stellantis	MS.50017 / PA66-EPDM.1600F.20I.HS	CPN4853, CPN2055, CPN1826;01994_16_00011
Stellantis - Chrysler	MS.50017 / CPN-1826	Black
Stellantis - Chrysler	MS.50017 / CPN-2055	Black
Stellantis - Chrysler	MS.50017 / CPN-4853	Black
VW Group	VW 50133 PA66-2-A	

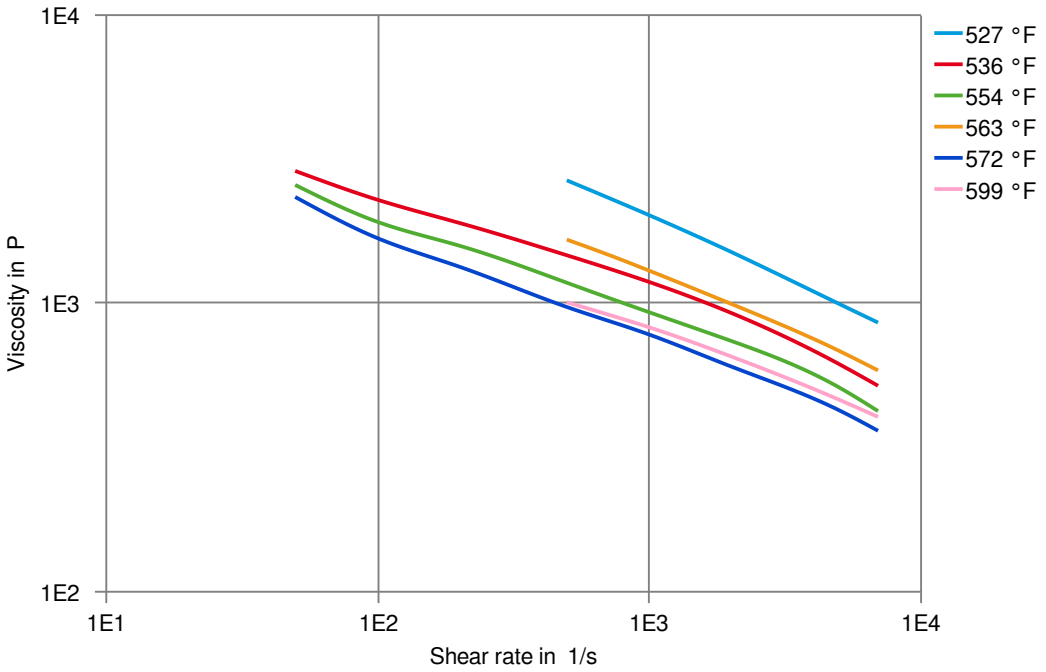
Characteristics

Processing	Injection Molding, Extrusion
Special characteristics	High impact or impact modified, Heat stabilized or stable to heat

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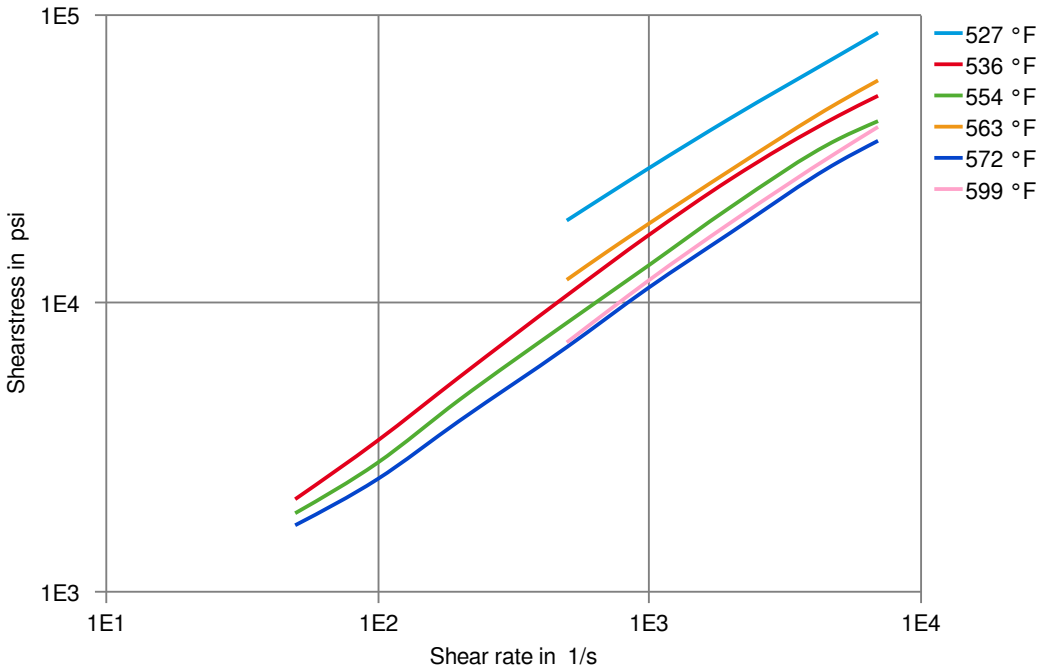
Viscosity-shear rate
(measured on Zytel® MT409AHS NC010)



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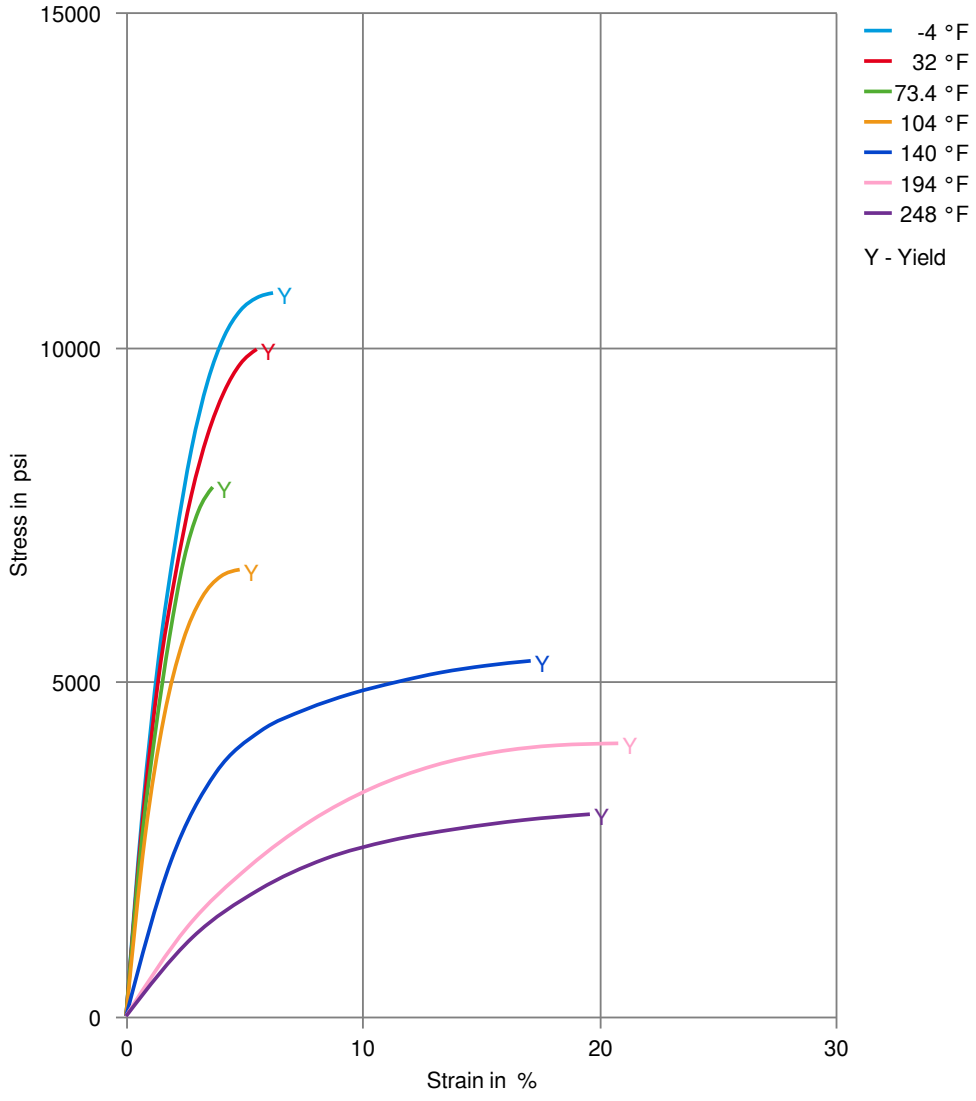
Shearstress-shear rate
(measured on Zytel® MT409AHS NC010)



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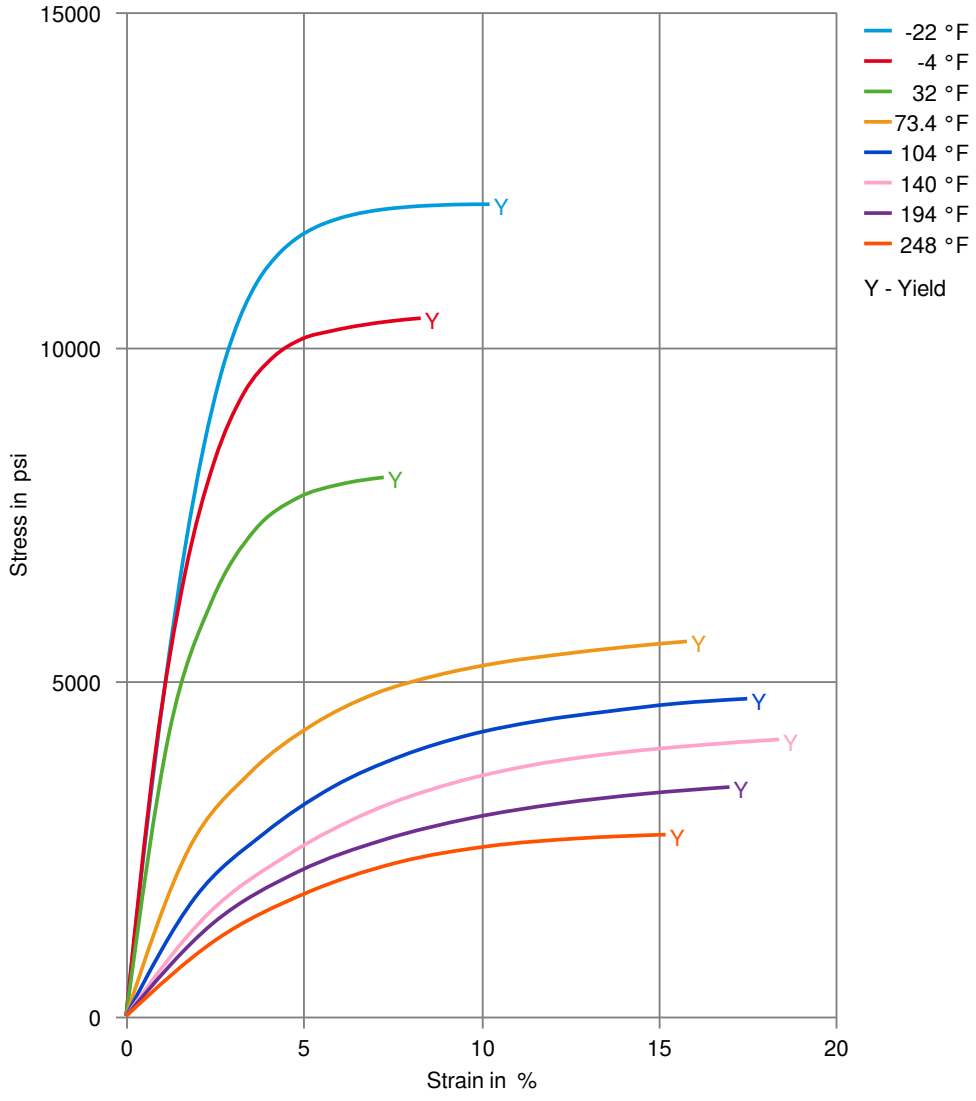
Stress-strain (dry)



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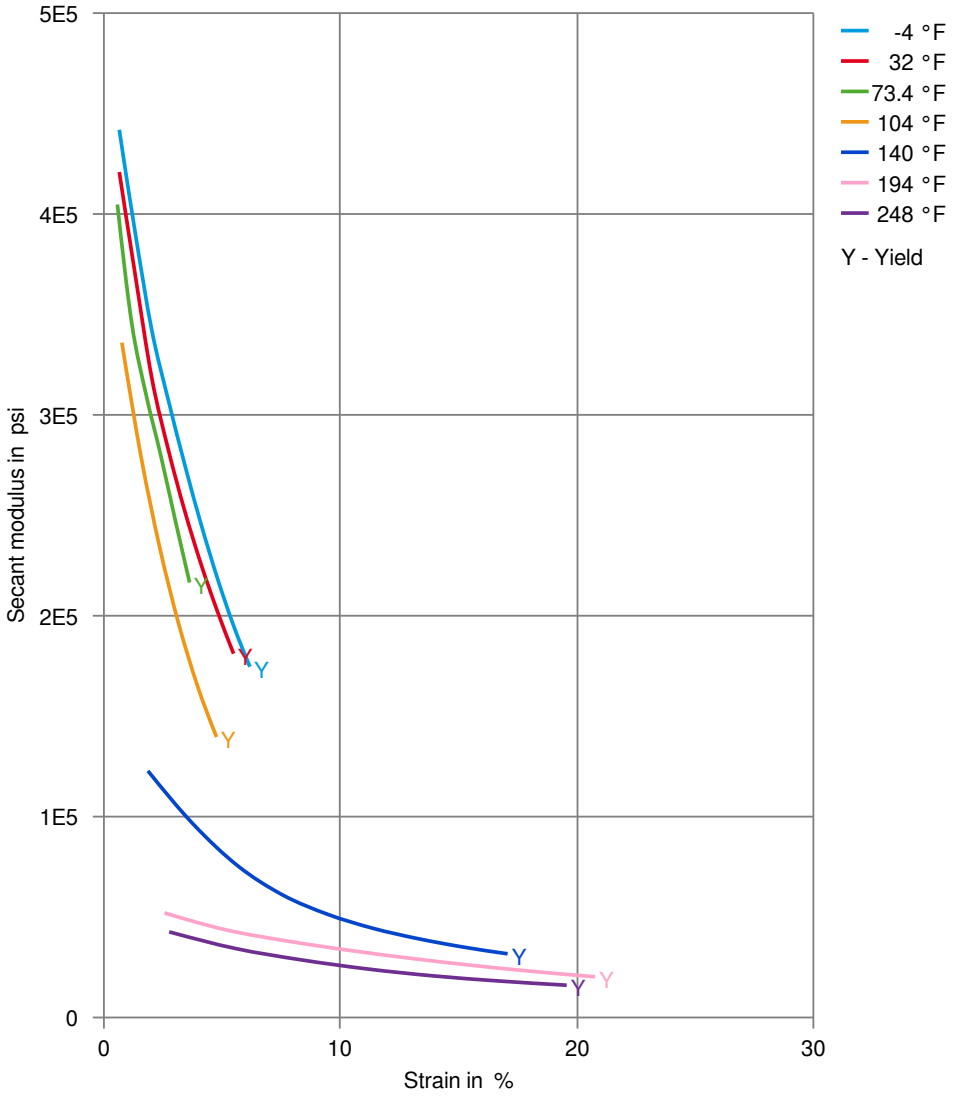
Stress-strain (cond.)



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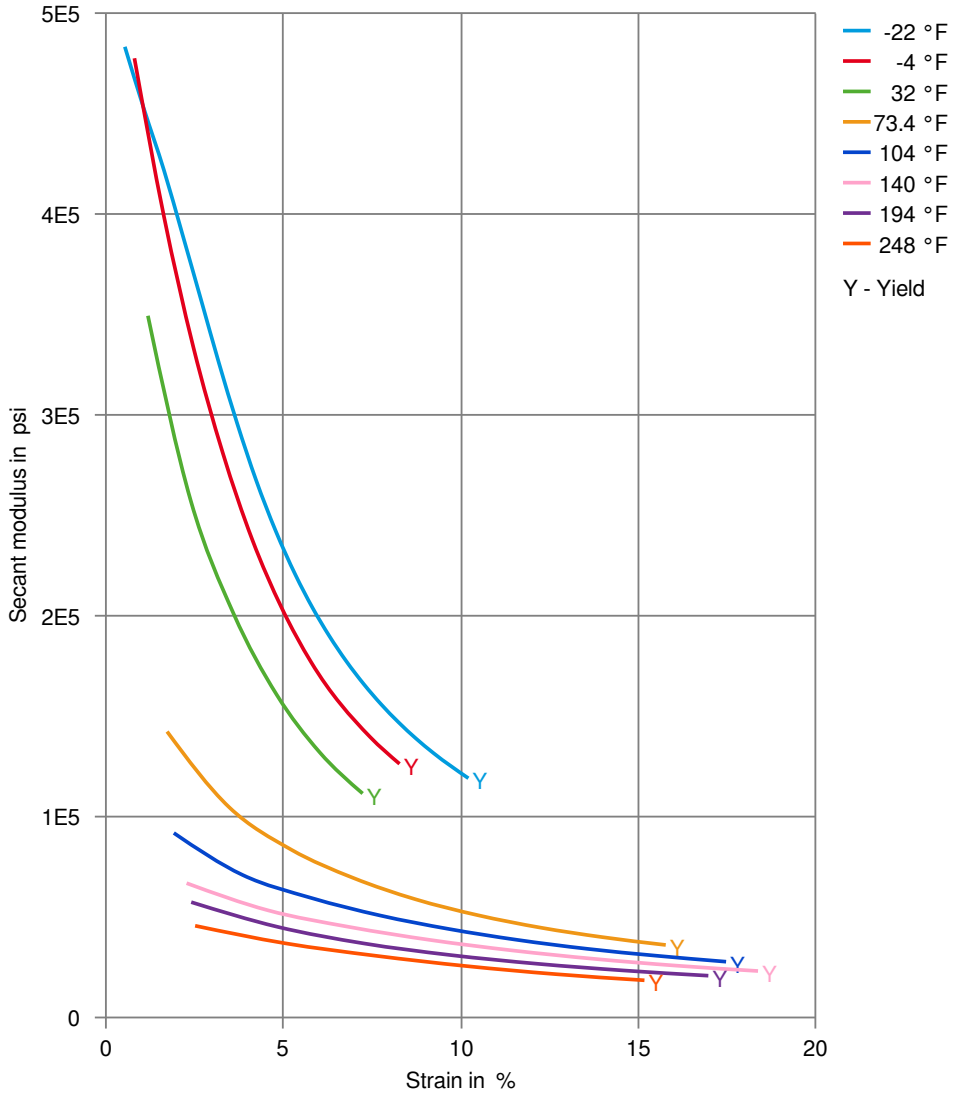
Secant modulus-strain (dry)



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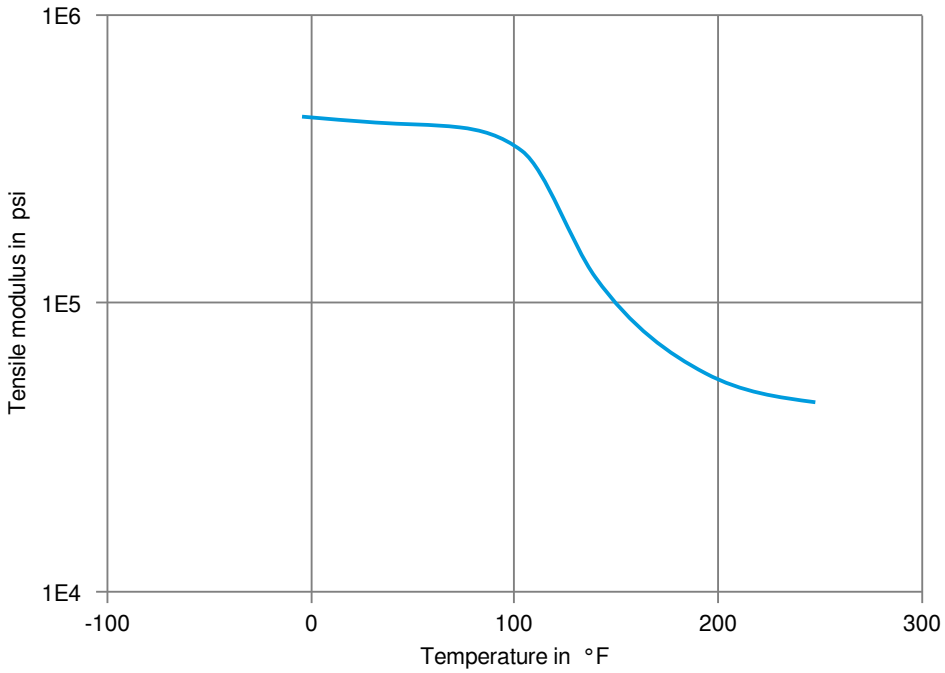
Secant modulus-strain (cond.)



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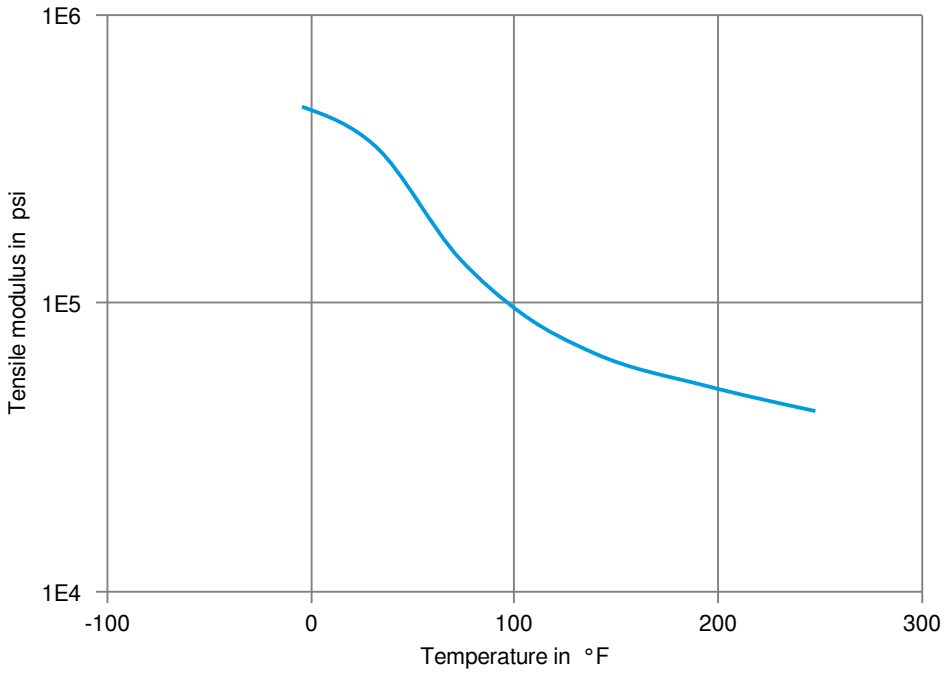
Tensile modulus-temperature (dry)
(measured on Zytel® MT409AHS NC010)



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Tensile modulus-temperature (cond.)
(measured on Zytel® MT409AHS NC010)



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Chemical Media Resistance

Acids

- ✔ Acetic Acid (5% by mass), 23°C
- ✔ Citric Acid solution (10% by mass), 23°C
- ✔ Lactic Acid (10% by mass), 23°C
- ✘ Hydrochloric Acid (36% by mass), 23°C
- ✘ Nitric Acid (40% by mass), 23°C
- ✘ Sulfuric Acid (38% by mass), 23°C
- ✘ Sulfuric Acid (5% by mass), 23°C
- ✘ Chromic Acid solution (40% by mass), 23°C

Bases

- ✘ Sodium Hydroxide solution (35% by mass), 23°C
- ✔ Sodium Hydroxide solution (1% by mass), 23°C
- ✔ Ammonium Hydroxide solution (10% by mass), 23°C

Alcohols

- ✔ Isopropyl alcohol, 23°C
- ✔ Methanol, 23°C
- ✔ Ethanol, 23°C

Hydrocarbons

- ✔ n-Hexane, 23°C
- ✔ Toluene, 23°C
- ✔ iso-Octane, 23°C

Ketones

- ✔ Acetone, 23°C

Ethers

- ✔ Diethyl ether, 23°C

Mineral oils

- ✔ SAE 10W40 multigrade motor oil, 23°C
- ✘ SAE 10W40 multigrade motor oil, 130°C
- ✘ SAE 80/90 hypoid-gear oil, 130°C
- ✔ Insulating Oil, 23°C

Standard Fuels

- ✔ ISO 1817 Liquid 1 - E5, 60°C
- ✔ ISO 1817 Liquid 2 - M15E4, 60°C
- ✔ ISO 1817 Liquid 3 - M3E7, 60°C
- ✔ ISO 1817 Liquid 4 - M15, 60°C
- ✔ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✔ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 23°C
- ✔ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✘ Diesel fuel (pref. ISO 1817 Liquid F), >90°C

Salt solutions

- ✔ Sodium Chloride solution (10% by mass), 23°C
- ✘ Sodium Hypochlorite solution (10% by mass), 23°C

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- ✔ Sodium Carbonate solution (20% by mass), 23°C
- ✔ Sodium Carbonate solution (2% by mass), 23°C
- ✘ Zinc Chloride solution (50% by mass), 23°C

Other

- ✔ Ethyl Acetate, 23°C
- ✘ Hydrogen peroxide, 23°C
- ✘ DOT No. 4 Brake fluid, 130°C
- ✘ Ethylene Glycol (50% by mass) in water, 108°C
- ✔ 1% nonylphenoxy-polyethyleneoxy ethanol in water, 23°C
- ✔ 50% Oleic acid + 50% Olive Oil, 23°C
- ✔ Water, 23°C
- ✘ Water, 90°C
- ✘ Phenol solution (5% by mass), 23°C

Symbols used:

✔ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✘ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

Revised: 2026-08-12 Source: Celanese Materials Database

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