HOSTAFORM® EC141SXF 10/9022

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Hostaform® acetal copolymer grade EC141SXF 10/9022 is a conductive grade modified to resist deterioration from aggressive fuel blends. Hostaform® EC141SXF 10/9022 has been developed to dissipate static electricity from fuel handling systems. Hostaform® EC141SXF 10/9022 has been specially formulated for laser welding applications. Please note Hostaform® EC141SXF 10/9022 has special processing considerations to ensure static dissipation properties. Use minimum back pressure and slowest screw speed possible in retracting screw during cooling portion of cycle. Large gate size (>2 mm) recommended. Pneumatic conveying of material long distances is not recommended.

Product information

Resin Identification	POM-MEF(x)	ISO 1043
Part Marking Code	>POM-MEF(x)<	ISO 11469

Typical mechanical properties

Tensile modulus	464000	psi	ISO 527-1/-2
Tensile stress at yield, 50mm/min	8400	psi	ISO 527-1/-2
Tensile strain at yield, 50mm/min	11	%	ISO 527-1/-2
Tensile strain at break, 50mm/min	17	%	ISO 527-1/-2
Flexural modulus	435000	psi	ISO 178
Charpy notched impact strength, 23°C	1.9	ftlb/in²	ISO 179/1eA
Charpy notched impact strength, -30°C	1.43	ftlb/in²	ISO 179/1eA
Poisson's ratio	0.43		

Thermal properties

Melting temperature, 10°C/min	338	°F	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	212	°F	ISO 75-1/-2
Coefficient of linear thermal expansion (CLTE), parallel	0.56	E-4/°F	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	0.611	E-4/°F	ISO 11359-1/-2

Electrical properties

Surface resistivity	1000	Ohm	IEC 62631-3-2
Resistivity, conductive plastics	0.5	Ohm.m	ISO 3915

Physical/Other properties

Density	0.0542	lb/in³	ISO 1183

Injection

Drying Recommended	no	
Drying Temperature	212	°F
Drying Time, Dehumidified Dryer	3 - 4	h
Processing Moisture Content	≤0.2	%
Melt Temperature Optimum	374	°F
Min. melt temperature	356	°F
Max. melt temperature	392	°F
Max. screw tangential speed	≤0.3	m/s
Mold Temperature Optimum	212	°F
Min. mold temperature	176	°F
Max. mold temperature	248	°F

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Hold pressure range	8700 - 17400	psi
Hold Pressure Time (h is the max. wall thickness of the part in mm)	$2h^2$-3	s
Back pressure	290	psi
Ejection temperature	273	°F

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Bosch	N28 BN22-X021	Black
Continental	TST N 055 54.44	(TST N 055 54.44-001)
General Motors	GMW17195P-POM-T2	Black, Conductive POM
Mercedes-Benz	No spec listed	
Stellantis - Chrysler	MS.50095 / CPN-5290	Black;CPN5290 BLACK

Characteristics

Processing	Injection Molding
Special characteristics	Increased electrical conductivity, Static dissipative

Additional information

Processing Notes

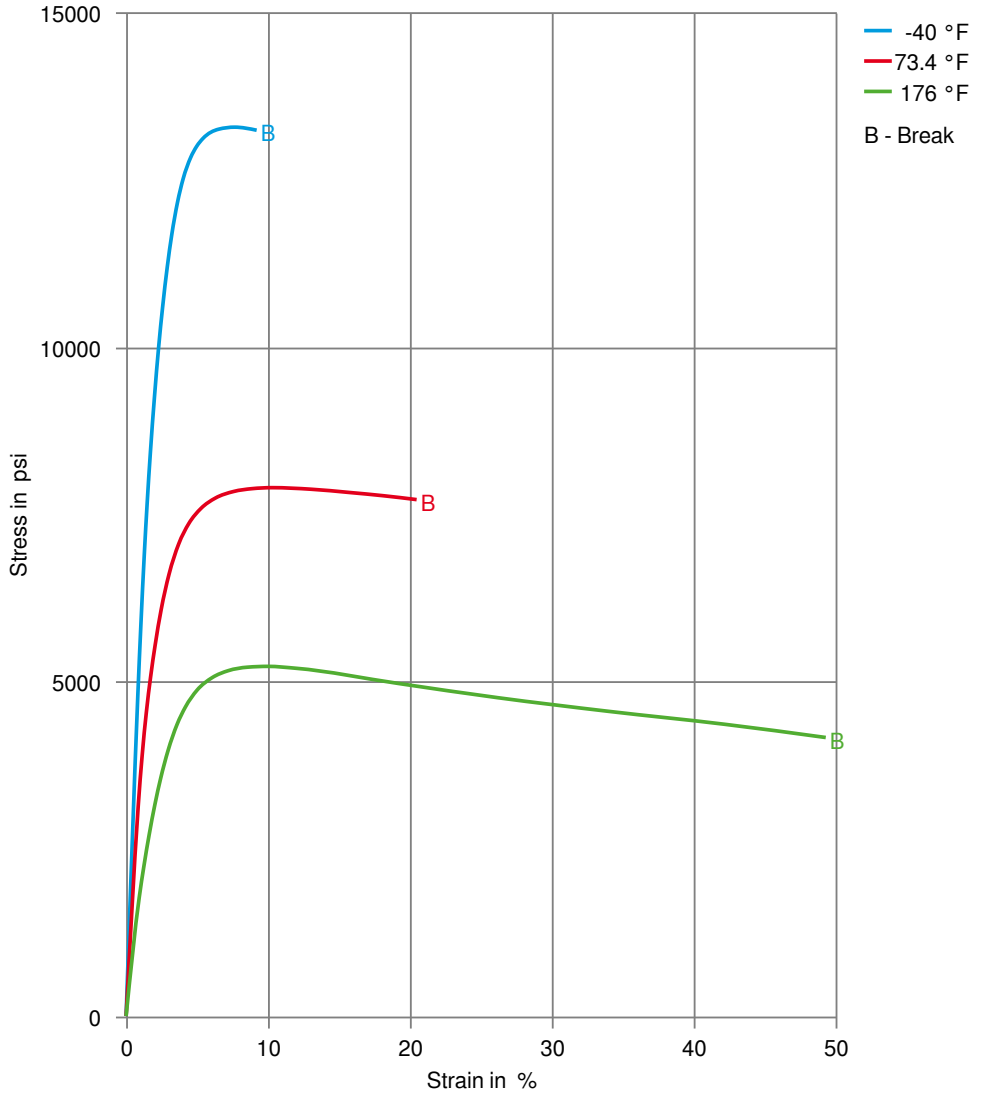
Pre-Drying

Drying is not normally required. If material has come in contact with moisture through improper storage or handling or through regrind use, drying may be necessary to prevent splay and odor problems.

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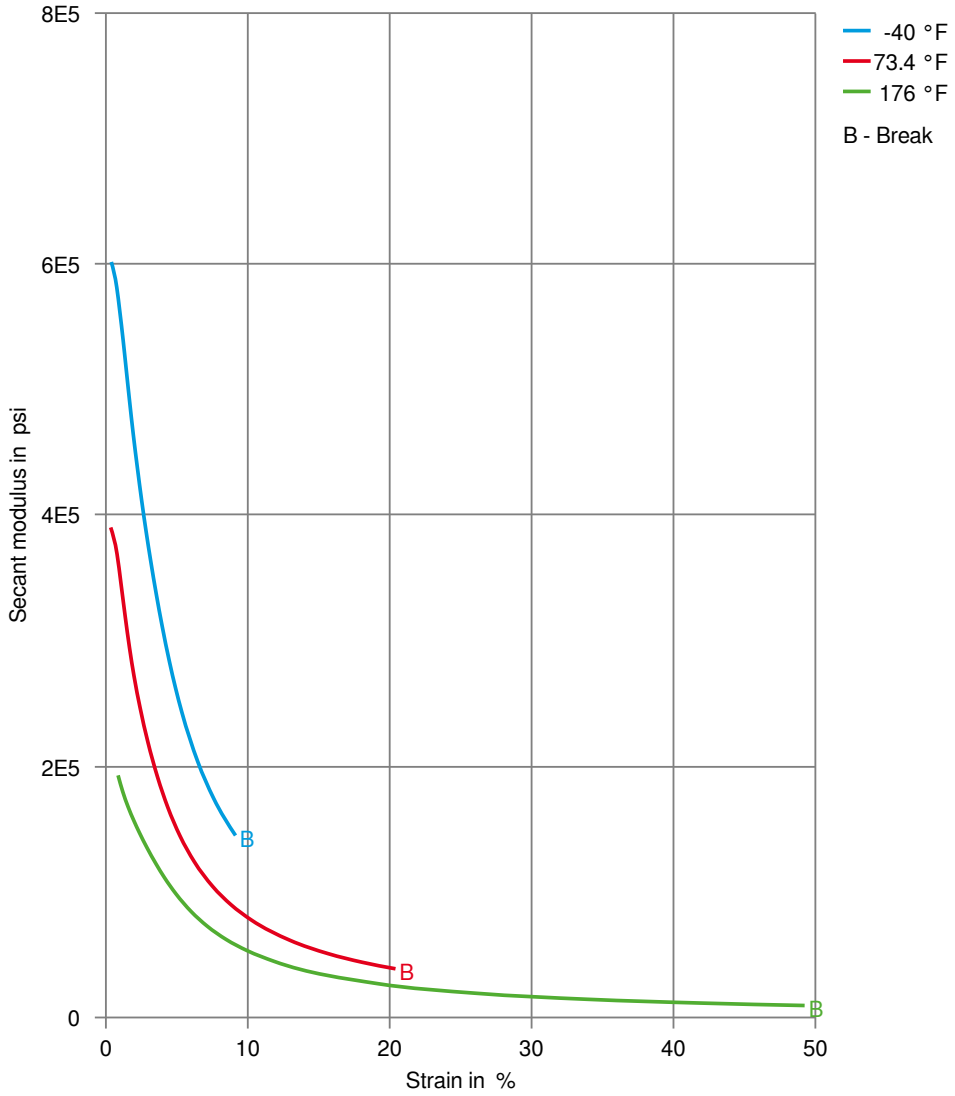
Stress-strain



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Secant modulus-strain



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Chemical Media Resistance

Standard Fuels

- ✔ ISO 1817 Liquid 1 - E5, 60°C
- ✔ ISO 1817 Liquid 2 - M15E4, 60°C
- ✔ ISO 1817 Liquid 3 - M3E7, 60°C
- ✔ ISO 1817 Liquid 4 - M15, 60°C
- ✔ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✔ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C

Symbols used:

✔ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

✘ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

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NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values. Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.
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