Celanese
The chemistry inside innovation™

TECNOPRENE® AK6HI

TECNOPRENE®

Polypropylene, homopolymer, 30% glass fiber reinforced, chemically coupled, high impact resistance

Product information

Resin Identification	PP-GF30		ISO 1043
Part Marking Code	>PP-GF30<		ISO 11469

Rheological properties

Melt mass-flow rate	2.8	g/10min	ISO 1133
Melt mass-flow rate, Temperature	446	°F	
Melt mass-flow rate, Load	4.76	lb	
Molding shrinkage, parallel	0.3	%	ISO 294-4, 2577
Molding shrinkage range, parallel	0.2 - 0.4	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577
Molding shrinkage range, normal	0.6 - 0.9	%	ISO 294-4, 2577

Typical mechanical properties

Tensile modulus	972000	psi	ISO 527-1/-2
Tensile stress at break, 5mm/min	13100	psi	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.5	%	ISO 527-1/-2
Flexural modulus	899000	psi	ISO 178
Flexural strength	20600	psi	ISO 178
Charpy impact strength, 23°C	26.2	ftlb/in²	ISO 179/1eU
Charpy notched impact strength, 23°C	5.71	ftlb/in²	ISO 179/1eA

Thermal properties

Temperature of deflection under load, 1.8 MPa	297	°F	ISO 75-1/-2

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB	class	IEC 60695-11-10
Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.1260	in	IEC 60695-11-10
FMVSS Class	B		ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	2.56	in/min	ISO 3795 (FMVSS 302)

Electrical properties

Comparative tracking index	400		IEC 60112

Physical/Other properties

Density	0.0408	lb/in³	ISO 1183

Emissions

Thermal desorption analysis of organic emissions	29.6	µg/g	VDA 278
Odor test	2.5	class	VDA 270
Fogging, G-value (condensate)	0.29	mg	ISO 6452

Revised: 2026-08-12 Source: Celanese Materials Database

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Injection

Ejection temperature	237 °F

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Bosch	N28 BN09-GF008	Natural
Bosch	N28 BN09-GF008	Black
General Motors	GMW16607P-PP-GF30	
Mercedes-Benz	DBL5416	
Stellantis	B62 0300 / 61/210M+/215E+/C1B	01994_10_00282

Characteristics

Processing	Injection Molding

Additional information

Processing Notes

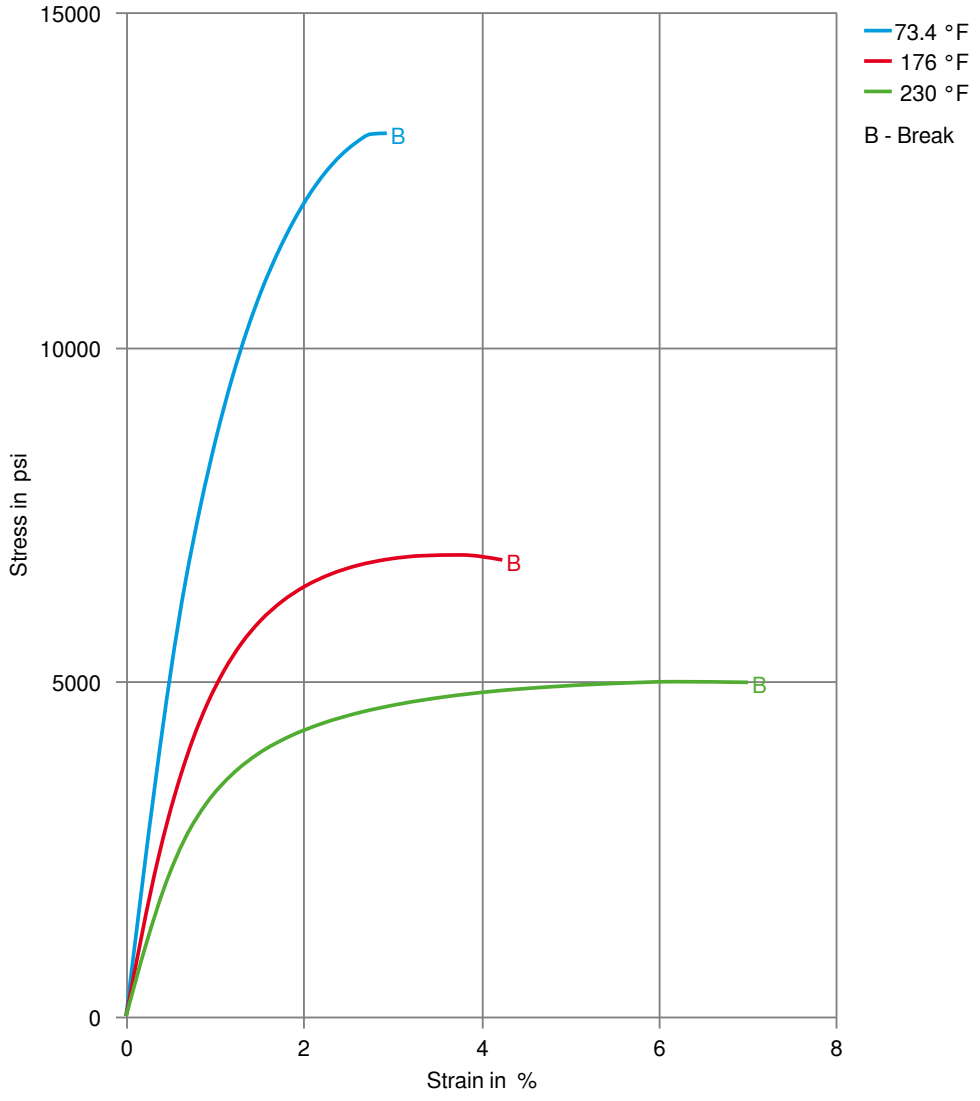
Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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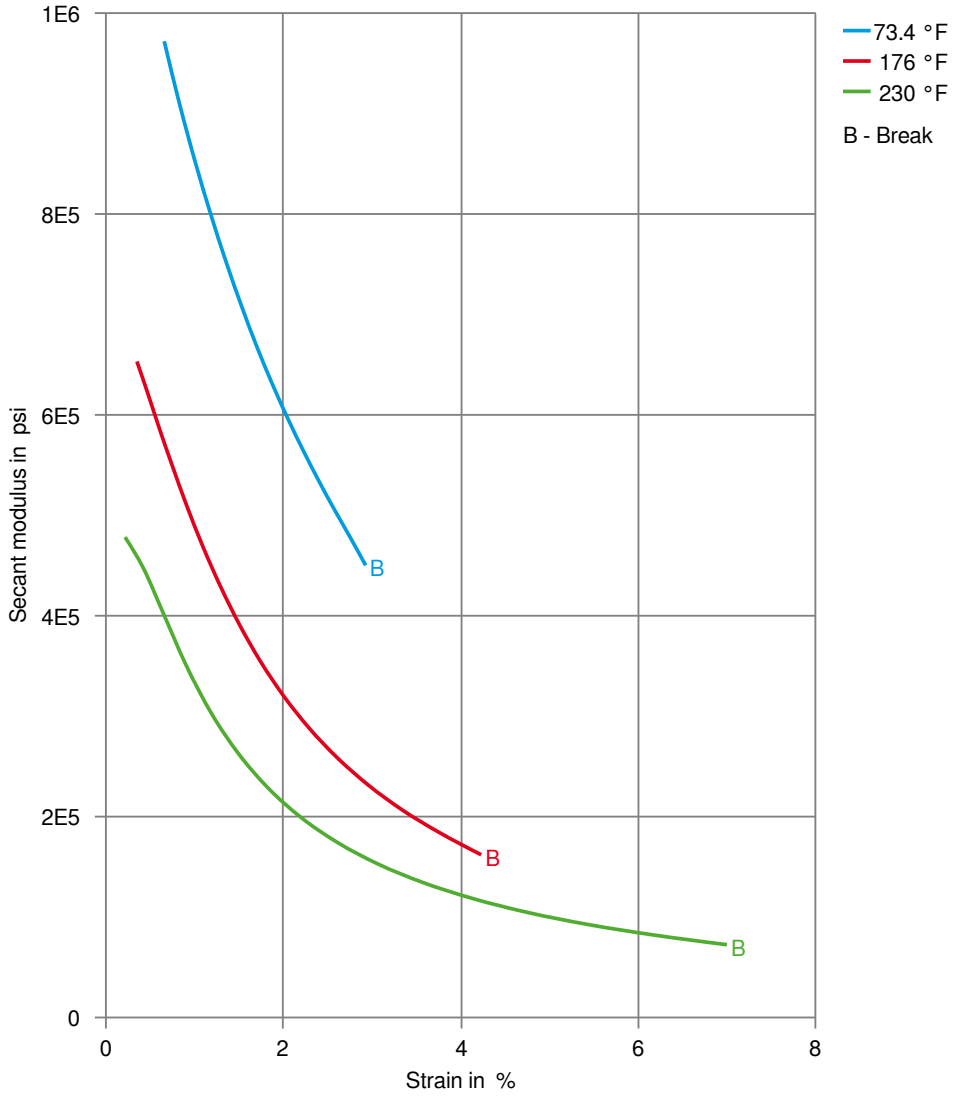
Stress-strain



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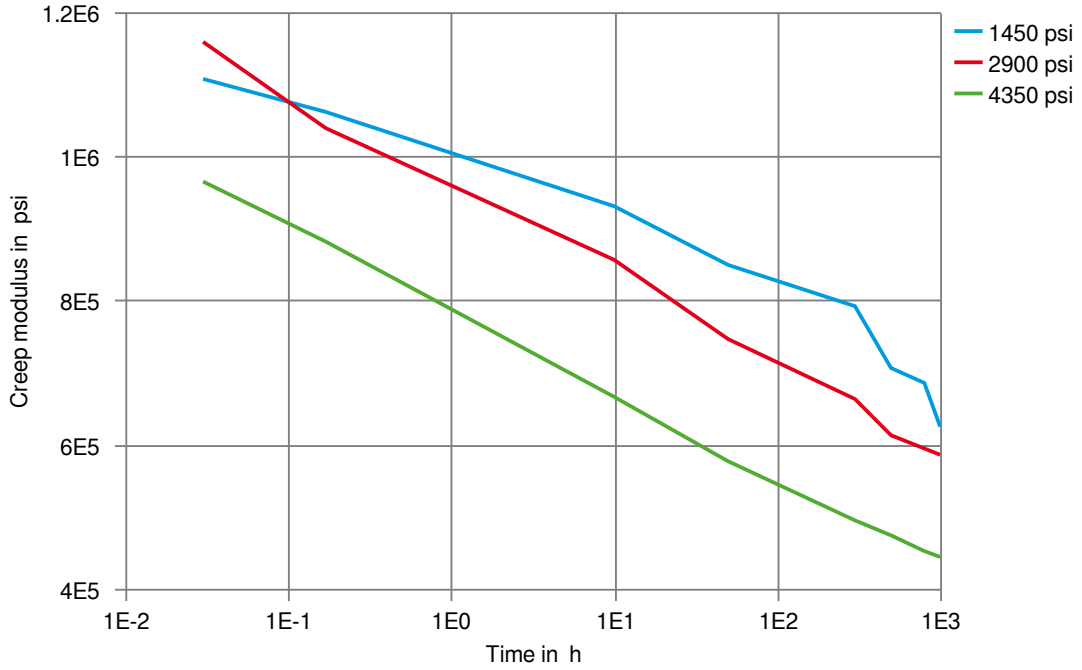
Secant modulus-strain



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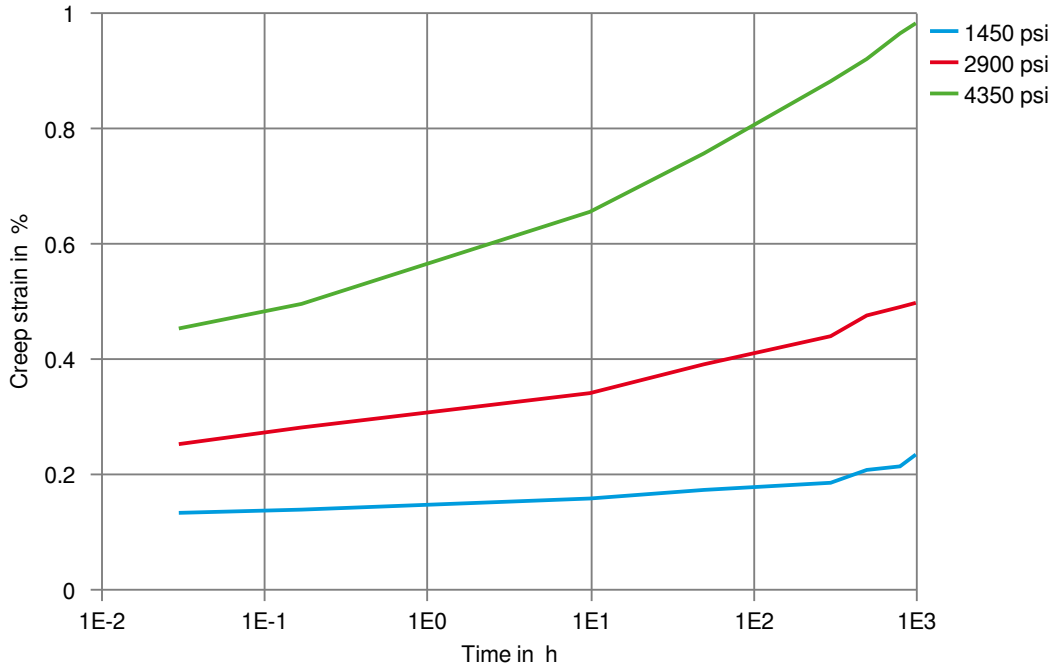
Creep modulus-time 73.4 °F



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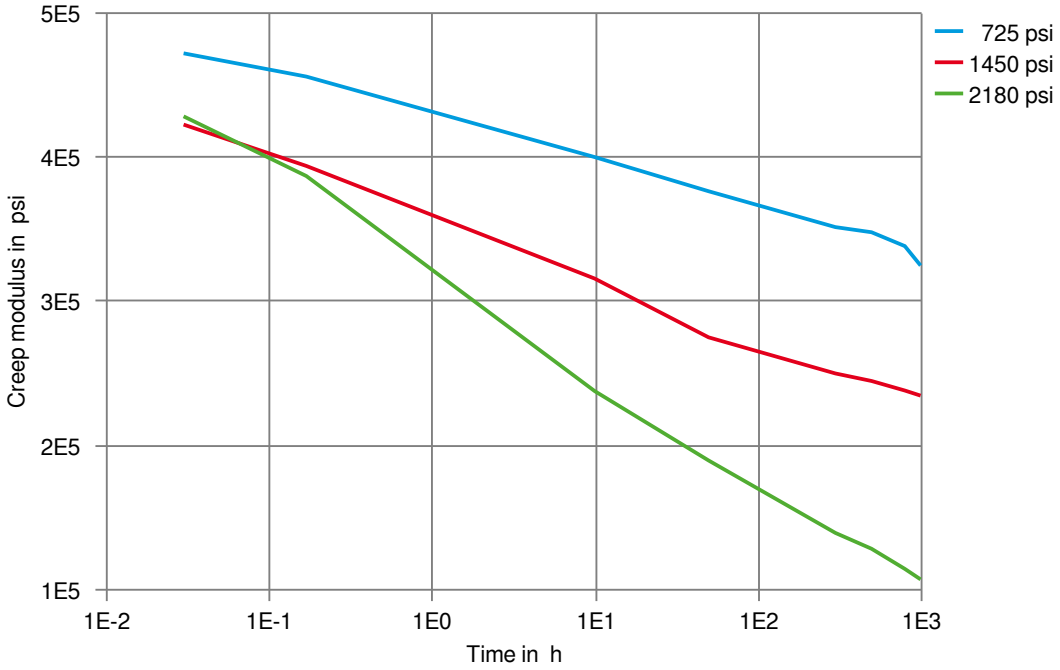
Creep strain-time 73.4 °F



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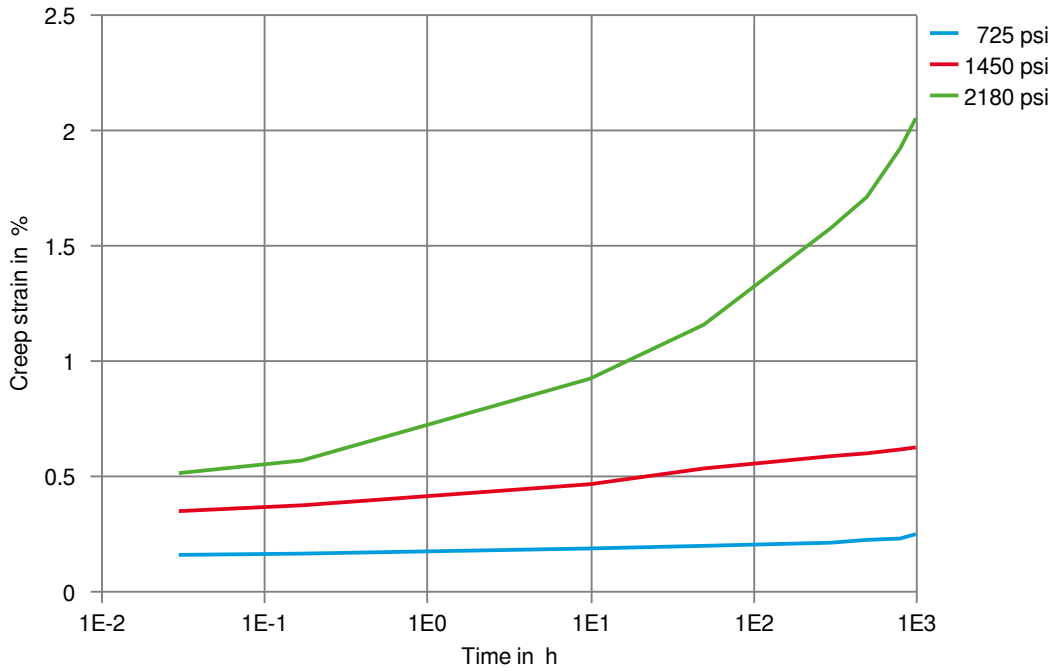
Creep modulus-time 194 °F



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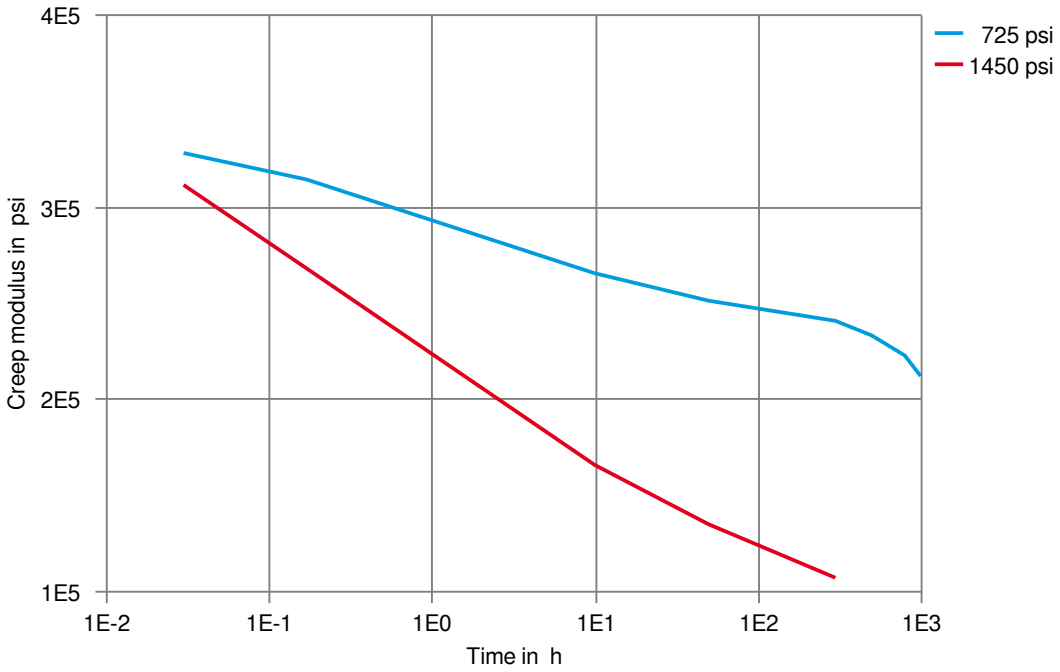
Creep strain-time 194 °F



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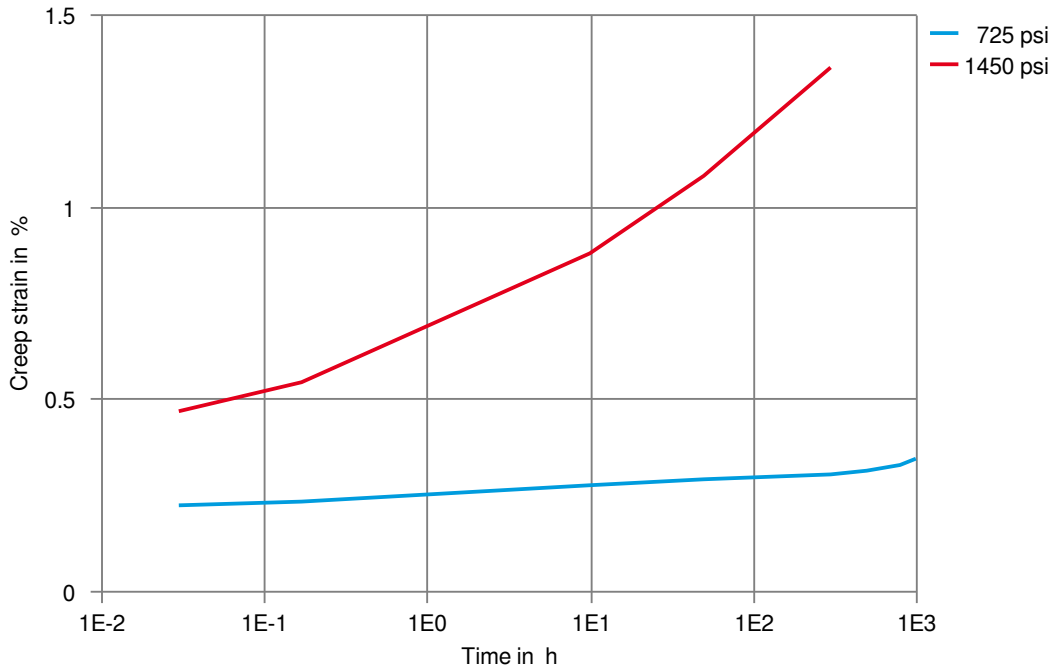
Creep modulus-time 248 °F



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Creep strain-time 248 °F



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NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colorants or other additives may cause significant variations in data values. Properties of molded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.
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