TECNOPRENE® AK6LE

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Polypropylene, homopolymer, 30% glass fiber reinforced, chemically coupled, low emission.

Product information

Resin Identification	PP-GF30		ISO 1043
Part Marking Code	>PP-GF30<		ISO 11469

Rheological properties

Melt mass-flow rate	3.5	g/10min	ISO 1133
Melt mass-flow rate, Temperature	446	°F	
Melt mass-flow rate, Load	4.76	lb	

Typical mechanical properties

Tensile modulus	957000	psi	ISO 527-1/-2
Tensile stress at break, 5mm/min	11600	psi	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.3	%	ISO 527-1/-2
Flexural modulus	885000	psi	ISO 178
Flexural strength	19600	psi	ISO 178
Charpy impact strength, 23°C	23.8	ftlb/in²	ISO 179/1eU
Charpy notched impact strength, 23°C	5.23	ftlb/in²	ISO 179/1eA
Izod notched impact strength, 23°C	5.23	ftlb/in²	ISO 180/1A

Thermal properties

Temperature of deflection under load, 1.8 MPa	291	°F	ISO 75-1/-2

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB	class	IEC 60695-11-10
Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.1260	in	IEC 60695-11-10

Physical/Other properties

Density	0.0408	lb/in³	ISO 1183

Injection

Ejection temperature	230	°F	

Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Bosch	N28 BN09-GF034	Natural
Bosch	N28 BN09-GF034	Black

Characteristics

Processing	Injection Molding
Special characteristics	Low emissions

Revised: 2024-01-23 Source: Celanese Materials Database

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Additional information

Processing Notes

Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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