TECNOPRENE® T60VB4

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Polypropylene, 20% glass fiber reinforced, low flow, for blow molding technology

Product information

Resin Identification	PP-GF20		ISO 1043
Part Marking Code	>PP-GF20<		ISO 11469

Rheological properties

Melt mass-flow rate	1.6	g/10min	ISO 1133
Melt mass-flow rate, Temperature	446	°F	
Melt mass-flow rate, Load	4.76	lb	

Typical mechanical properties

Tensile modulus	595000	psi	ISO 527-1/-2
Tensile stress at break, 5mm/min	8410	psi	ISO 527-1/-2
Tensile strain at break, 5mm/min	4.5	%	ISO 527-1/-2
Flexural modulus	537000	psi	ISO 178
Flexural strength	13300	psi	ISO 178
Charpy notched impact strength, 23°C	5.95	ftlb/in²	ISO 179/1eA
Izod notched impact strength, 23°C	6.66	ftlb/in²	ISO 180/1A

Thermal properties

Temperature of deflection under load, 1.8 MPa	262	°F	ISO 75-1/-2

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB	class	IEC 60695-11-10
Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.1260	in	IEC 60695-11-10

Physical/Other properties

Density	0.0375	lb/in³	ISO 1183

Characteristics

Processing	Blow Molding

Additional information

Processing Notes

Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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