TECNOPRENE® VK6LE

TECNOPRENE®

Polypropylene, homopolymer. 30% glass fiber reinforced, chemically coupled, low emission, high flow

Product information

Resin Identification	PP-GF30		ISO 1043
Part Marking Code	>PP-GF30<		ISO 11469

Rheological properties

Melt mass-flow rate	12	g/10min	ISO 1133
Melt mass-flow rate, Temperature	446	°F	
Melt mass-flow rate, Load	4.76	lb	

Typical mechanical properties

Tensile modulus	957000	psi	ISO 527-1/-2
Tensile stress at break, 5mm/min	12300	psi	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.3	%	ISO 527-1/-2
Flexural modulus	899000	psi	ISO 178
Flexural strength	20300	psi	ISO 178
Charpy impact strength, 23°C	21.4	ftlb/in²	ISO 179/1eU
Charpy notched impact strength, 23°C	4.76	ftlb/in²	ISO 179/1eA
Izod notched impact strength, 23°C	4.76	ftlb/in²	ISO 180/1A

Thermal properties

Temperature of deflection under load, 1.8 MPa	288	°F	ISO 75-1/-2

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB	class	IEC 60695-11-10
Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	0.1260	in	IEC 60695-11-10
FMVSS Class	B		ISO 3795 (FMVSS 302)
Burning rate, Thickness 2 mm	2.32[1]	in/min	ISO 3795 (FMVSS 302)

[1]: Thickness = 1.7mm

Physical/Other properties

Density	0.0408	lb/in³	ISO 1183

Automotive

OEM	STANDARD
VW Group	VW 44045

Characteristics

Processing	Injection Molding
Special characteristics	High Flow, Low emissions

Revised: 2026-08-12 Source: Celanese Materials Database

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Additional information

Processing Notes

Storage

This product should be stored in a covered facility and kept away from moisture and heat.

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