Zytel® HTN53G50HSLR BK083

HIGH PERFORMANCE POLYAMIDE RESIN

Zytel® HTN high performance polyamide resins feature high retention of properties upon exposure to elevated temperature, to high moisture, and to harsh chemical environments. Polymer families and grades of Zytel® HTN are tailored to optimize performance as well as processability.

Typical applications with Zytel® HTN include demanding applications in the automotive, electrical and electronics, domestic appliances, and construction industries.

Zytel® HTN53G50HSLR BK083 is a 50% glass reinforced, heat stabilized, lubricated high performance polyamide resin developed for moderate temperature structural applications requiring retention of high impact and stiffness.

Product information

Resin Identification	PA-GF50	ISO 1043
Part Marking Code	>PA-GF50<	ISO 11469
Part Marking Code	>PA-GF50<	SAE J1344
ISO designation	ISO 16396-PA,GF50,M1CGHRW,S10-160	
Infrared spectrum	available	

Rheological properties

	dry/cond.		
Molding shrinkage, parallel	0.2 / -	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5 / -	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile modulus	2.32E6 / 2.18E6	psi	ISO 527-1/-2
Tensile stress at break, 5mm/min	36300 / 31900	psi	ISO 527-1/-2
Tensile strain at break, 5mm/min	2.8 / 3.2	%	ISO 527-1/-2
Flexural modulus	2.18E6 / -	psi	ISO 178
Flexural strength	56600 / -	psi	ISO 178
Tensile creep modulus, 1h	* / 1.45E6	psi	ISO 899-1
Tensile creep modulus, 1000h	* / 1.09E6	psi	ISO 899-1
Charpy impact strength, 23°C	45.2 / 42.8	ftlb/in²	ISO 179/1eU
Charpy impact strength, -30°C	30.9 / 30.9	ftlb/in²	ISO 179/1eU
Charpy notched impact strength, 23°C	6.66 / 6.18	ftlb/in²	ISO 179/1eA
Charpy notched impact strength, -30°C	6.18 / 6.18	ftlb/in²	ISO 179/1eA
Izod notched impact strength, 23°C	6.18 / -	ftlb/in²	ISO 180/1A

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	500 / *	°F	ISO 11357-1/-3
Melting temperature, first heat	500 / *	°F	ISO 11357-1/-3
Glass transition temperature, 10°C/min	185 / 113	°F	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	453 / *	°F	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	489 / *	°F	ISO 75-1/-2
Coefficient of linear thermal expansion (CLTE), parallel	0.09 / *	E-4/°F	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), parallel, -40-23°C	0.106 / *	E-4/°F	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	0.328 / *	E-4/°F	ISO 11359-1/-2

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Coefficient of linear thermal expansion (CLTE), normal, -40-23°C	0.328 / *	E-4/°F	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal, 55-160°C	0.528 / *	E-4/°F	ISO 11359-1/-2
RTI, electrical, 0.75mm	149	°F	UL 746B
RTI, electrical, 1.5mm	149	°F	UL 746B
RTI, electrical, 3.0mm	149	°F	UL 746B
RTI, impact, 0.75mm	149	°F	UL 746B
RTI, impact, 1.5mm	149	°F	UL 746B
RTI, impact, 3.0mm	149	°F	UL 746B
RTI, strength, 0.75mm	149	°F	UL 746B
RTI, strength, 1.5mm	149 / *	°F	UL 746B
RTI, strength, 3.0mm	149	°F	UL 746B

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	0.0591 / *	in	IEC 60695-11-10
UL recognition	yes / *		UL 94
Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.0295 / *	in	IEC 60695-11-10
UL recognition	yes / *		UL 94
Oxygen index	27 / *	%	ISO 4589-1/-2
FMVSS Class	DNI		ISO 3795 (FMVSS 302)

Electrical properties

	dry/cond.		
Volume resistivity	1E13 / -	Ohm.m	IEC 62631-3-1
Comparative tracking index	550 / -		IEC 60112

Physical/Other properties

	dry/cond.		
Humidity absorption, 2mm	1.6 / *	%	Sim. to ISO 62
Density	0.0574 / -	lb/in³	ISO 1183

Injection

Drying Recommended	yes	
Drying Temperature	212	°F
Drying Time, Dehumidified Dryer	6 - 8	h
Processing Moisture Content	≤0.1	%
Melt Temperature Optimum	550	°F
Min. melt temperature	527	°F
Max. melt temperature	572	°F
Mold Temperature Optimum	212	°F
Min. mold temperature	194	°F
Max. mold temperature	230	°F
Hold Pressure Time (h is the max. wall thickness of the part in mm)	h^2+2	s
Ejection temperature	390	°F

Revised: 2026-08-12 Source: Celanese Materials Database

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Automotive

OEM	STANDARD	ADDITIONAL INFORMATION
Stellantis	MS.50156 / PPA.GF45-50.14000T.12C.HS	CPN4449
Stellantis - Chrysler	MS.50091 / CPN-4449	Black
VW Group	VW 50127 PA66-10	

Characteristics

Processing	Injection Molding
Additives	Release agent
Special characteristics	Heat stabilized or stable to heat, Hydrolysis resistant, Laser Markable

Additional information

Injection molding	During molding, use proper protective equipment and adequate ventilation. Avoid exposure to fumes and limit the hold up time and temperature of the resin in the machine. Purge degraded resin carefully with HDPE.

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