PPA

Zytel® HTN 92G45

DuPont (now Celanese)

Position #114 · Jinsutong Reference Catalog 2026

Resin Overview

PPA · 45% Glass, Damp Heat Stabilized. Sourced from public manufacturer technical data sheets.

This Grade

Manufacturer	DuPont (now Celanese)
Category	PPA · 45% Glass, Damp Heat Stabilized
Typical Use	High-humidity automotive, EV connectors

Key Properties

Density	1.55 g/cm³
MVR (310°C/5 kg)	10 cm³/10min
Melting Point (DSC)	310 °C
Tensile Strength at Break	220 MPa
Tensile Modulus	15500 MPa
Elongation at Break	2.0%
HDT (1.8 MPa)	280 °C
CTI	350 V

Key Features

- 45% glass for high stiffness
- Damp heat stabilized for humid environments
- Low moisture vs PA66
- High CTI (350V) for high-voltage use

Processing Conditions

Melt Temperature	320-340 °C
Mold Temperature	140-180 °C
Drying	4 h @ 120 °C in desiccant dryer
Processing Methods	Injection molding

Typical Applications

- High-humidity automotive connectors
- EV power electronics housings
- High-voltage electrical components
- Industrial sensors

Regulatory & Compliance

- RoHS compliant
- REACH registered

> ⚠ All data sourced from public manufacturer catalogs.

Contact
Mr. Mo Hailong (莫海龙) — Business Manager · +86 138 1603 7020 · 13816037020@139.com
Shanghai Jinsutong Plastics Co., Ltd. · 1st Building, 5601 Yanqian Road, Fengxian District, Shanghai

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